

# Leica iCON robot 60/ iCON builder 60

## User Manual



Version 1.0  
English

- when it has to be **right**

**Leica**  
Geosystems

# Introduction

## Purchase

Congratulations on the purchase of a Leica iCON robot 60/iCON builder 60.



This manual contains important safety directions as well as instructions for setting up the product and operating it. Refer to "1 Safety Directions" for further information. Read carefully through the User Manual before you switch on the product.

## Product identification

The type and serial number of your product are indicated on the type plate. Always refer to this information when you need to contact your agency or Leica Geosystems authorised service workshop.



## Trademarks



- Windows is a registered trademark of Microsoft Corporation in the United States and other countries
  - *Bluetooth®* is a registered trademark of Bluetooth SIG, Inc.
  - SD Logo is a trademark of SD-3C, LLC.
- All other trademarks are the property of their respective owners.

## Validity of this manual

This manual applies to the iCON robot 60/iCON builder 60 instruments. Differences between the various models are marked and described.

## Available documentation

| Name                                      | Description/Format   |  |  |
|---|--|---|---|
| iCON robot 60/iCON builder 60 Quick Guide | Provides an overview of the product together with technical data and safety directions. Intended as a quick reference guide.   | ✓   | ✓   |
| iCON robot 60/iCON builder 60 User Manual | All instructions required in order to operate the product to a basic level are contained in the User Manual. Provides an overview of the product together with technical data and safety directions. | -   | ✓   |

| Name  | Description/Format   |  |  |
|---|--|---|---|
| iCON build How to Guide, iCON site How to Guide | Overall comprehensive guide to the product and application functions. Included are detailed descriptions of special software/hardware settings and software/hardware functions intended for technical specialists. | ✓   | ✓   |

**Refer to the following resources for all iCON robot 60/iCON builder 60 documentation/software:**

- the Leica USB documentation card
- <https://myworld.leica-geosystems.com>

myWorld@Leica Geosystems (<https://myworld.leica-geosystems.com>) offers a wide range of services, information and training material.

With direct access to myWorld, you are able to access all relevant services whenever it is convenient for you, 24 hours a day, 7 days per week. This increases your efficiency and keeps you and your equipment instantly updated with the latest information from Leica Geosystems.

| Service           | Description  |
|-------------------|--|
| myProducts        | Add all Leica Geosystems products that you and your company own. View detailed information on your products, buy additional options or Customer Care Packages (CCPs), update your products with the latest software and keep up-to-date with the latest documentation.   |
| myService         | View the service history of your products in Leica Geosystems Service Centres and detailed information on the services performed on your products. For your products that are currently in Leica Geosystems Service Centres view the current service status and the expected end date of service.  |
| mySupport         | Create new support requests for your products that will be answered by your local Leica Geosystems Support Team. View the complete history of your Support and view detailed information on each request in case you want to refer to previous support requests.   |
| myTraining        | Enhance your product knowledge with the Leica Geosystems Campus - Information, Knowledge, Training. Study the latest online training material or download training material on your products. Keep up-to-date with the latest News on your products and register for Seminars or Courses in your country.  |
| myTrustedServices | Offers increased productivity while at the same time providing maximum security. <ul style="list-style-type: none"> <li>• myExchange<br/>With myExchange you can exchange any files/objects from your computer to any of your Leica Exchange Contacts.</li> <li>• mySecurity<br/>If your instrument is ever stolen, a locking mechanism is available to ensure that the instrument is disabled and can no longer be used.</li> </ul> |

# Table of Contents

| In this manual | Chapter  | Page      |
|----------------|--|-----------|
| <b>1</b>       | <b>Safety Directions</b>                                 | <b>6</b>  |
| 1.1            | General Introduction                                     | 6         |
| 1.2            | Definition of Use  | 7         |
| 1.3            | Limits of Use  | 7         |
| 1.4            | Responsibilities   | 8         |
| 1.5            | Hazards of Use   | 9         |
| 1.6            | Laser Classification                                     | 12        |
| 1.6.1          | General  | 12        |
| 1.6.2          | Distancer, Measurements with Reflectors                  | 12        |
| 1.6.3          | Distancer, Measurements without Reflectors               | 13        |
| 1.6.4          | Automatic Target Aiming ATR                              | 15        |
| 1.6.5          | PowerSearch PS   | 16        |
| 1.6.6          | Electronic Guide Light EGL                               | 17        |
| 1.6.7          | Laser Plummet  | 18        |
| 1.6.8          | Laser Guide  | 20        |
| 1.7            | Electromagnetic Compatibility EMC                        | 22        |
| 1.8            | FCC Statement, Applicable in U.S.                        | 23        |
| <b>2</b>       | <b>Description of the System</b>                         | <b>25</b> |
| 2.1            | System Components  | 25        |
| 2.2            | System Concept   | 27        |
| 2.2.1          | Software Concept   | 27        |
| 2.2.2          | Power Concept  | 28        |
| 2.2.3          | Data Storage Concept                                     | 28        |
| 2.3            | Container Contents                                       | 29        |
| 2.4            | Instrument Components                                    | 31        |
| <b>3</b>       | <b>User Interface</b>                                    | <b>33</b> |
| 3.1            | Keyboard   | 33        |
| 3.2            | Operating Principles                                     | 34        |
| <b>4</b>       | <b>Operation</b>   | <b>35</b> |
| 4.1            | Instrument Setup   | 35        |
| 4.2            | Connecting to a Personal Computer                        | 36        |
| 4.3            | Remote Control Setup                                     | 39        |
| 4.4            | Power Functions  | 40        |
| 4.5            | Batteries  | 41        |
| 4.5.1          | Operating Principles                                     | 41        |
| 4.5.2          | Battery for the iCON robot 60/iCON builder 60 Instrument | 41        |
| 4.6            | Operating the Laser Guide                                | 42        |
| 4.7            | Working with the Memory Device                           | 43        |
| 4.8            | Autodetect Behaviour                                     | 45        |
| 4.9            | LED Indicators   | 46        |
| 4.10           | Guidelines for Correct Results                           | 47        |

|          |   |           |
|----------|---|-----------|
| <b>5</b> | <b>Check &amp; Adjust</b>                                     | <b>48</b> |
| 5.1      | Overview  | 48        |
| 5.2      | Preparation   | 50        |
| 5.3      | Combined Adjustment (I, t, i, c and ATR)                      | 51        |
| 5.4      | Adjusting the Circular Level of the Instrument and Tribrach   | 53        |
| 5.5      | Adjusting the Circular Level of the Prism Pole                | 54        |
| 5.6      | Inspecting the Laser Plummet of the Instrument                | 55        |
| 5.7      | Servicing the Tripod  | 56        |
| <b>6</b> | <b>TPS Specific Functionality within iCON site/iCON build</b> | <b>57</b> |
| 6.1      | Machine Control Tools   | 57        |
| 6.2      | Settings  | 58        |
| 6.3      | Attack  | 59        |
| <b>7</b> | <b>Care and Transport</b>                                     | <b>61</b> |
| 7.1      | Transport   | 61        |
| 7.2      | Storage   | 61        |
| 7.3      | Cleaning and Drying   | 62        |
| 7.4      | Maintenance   | 62        |
| <b>8</b> | <b>Technical Data</b>   | <b>63</b> |
| 8.1      | Angle Measurement   | 63        |
| 8.2      | Distance Measurement with Reflectors                          | 64        |
| 8.3      | Distance Measurement without Reflectors                       | 65        |
| 8.4      | Automatic Target Aiming ATR                                   | 66        |
| 8.5      | PowerSearch PS  | 68        |
| 8.6      | Laser Guide Technical Data                                    | 69        |
| 8.7      | Conformity to National Regulations                            | 70        |
|          | 8.7.1 iCON robot 60/iCON builder 60                           | 70        |
|          | 8.7.2 CommunicationHandle                                     | 71        |
| 8.8      | General Technical Data of the Instrument                      | 72        |
| 8.9      | Scale Correction  | 76        |
| 8.10     | Reduction Formulas  | 79        |
| <b>9</b> | <b>Software Licence Agreement</b>                             | <b>81</b> |

# 1 Safety Directions

## 1.1 General Introduction

### Description

The following directions enable the person responsible for the product, and the person who actually uses the equipment, to anticipate and avoid operational hazards.

The person responsible for the product must ensure that all users understand these directions and adhere to them.

### About Warning Messages





Warning messages are an essential part of the safety concept of the instrument. They appear wherever hazards or hazardous situations can occur.

#### Warning messages...

- make the user alert about direct and indirect hazards concerning the use of the product.
- contain general rules of behaviour.

For the users' safety, all safety instructions and safety messages shall be strictly observed and followed! Therefore, the manual must always be available to all persons performing any tasks described herein.

**DANGER, WARNING, CAUTION** and **NOTICE** are standardized signal words for identifying levels of hazards and risks related to personal injury and property damage. For your safety it is important to read and fully understand the table below with the different signal words and their definitions! Supplementary safety information symbols may be placed within a warning message as well as supplementary text.

| Type   | Description   |
|--|---|
|  <b>DANGER</b>  | Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.  |
|  <b>WARNING</b> | Indicates a potentially hazardous situation or an unintended use which, if not avoided, could result in death or serious injury.                                |
|  <b>CAUTION</b> | Indicates a potentially hazardous situation or an unintended use which, if not avoided, may result in minor or moderate injury.                                 |
| <b>NOTICE</b>  | Indicates a potentially hazardous situation or an unintended use which, if not avoided, may result in appreciable material, financial and environmental damage. |
|                 | Important paragraphs which must be adhered to in practice as they enable the product to be used in a technically correct and efficient manner.                  |

## 1.2

## Definition of Use

### Intended use

- Measuring horizontal and vertical angles.
- Measuring distances.
- Recording measurements.
- Automatic target search, recognition and -tracking.
- Visualising the aiming direction and vertical axis.
- Remote control of product.
- Data communication with external appliances.
- Computing with software.

### Reasonably foreseeable misuse

- Use of the product without instruction.
- Use outside of the intended use and limits.
- Disabling safety systems.
- Removal of hazard notices.
- Opening the product using tools, for example screwdriver, unless this is permitted for certain functions.
- Modification or conversion of the product.
- Use after misappropriation.
- Use of products with recognisable damages or defects.
- Use with accessories from other manufacturers without the prior explicit approval of Leica Geosystems.
- Inadequate safeguards at the working site.
- Aiming directly into the sun.
- Controlling of machines, moving objects or similar monitoring application without additional control- and safety installations.



### WARNING

Unauthorised modification of building and constructions machines by mounting or installing the product may alter the function and safety of the machine.

#### Precautions:

Follow the instructions of the machine manufacturer. If no appropriate instruction is available, ask machine manufacturer for instructions before mounting or installing the product.

## 1.3

## Limits of Use

### Environment

Suitable for use in an atmosphere appropriate for permanent human habitation: not suitable for use in aggressive or explosive environments.



### DANGER

Local safety authorities and safety experts must be contacted before working in hazardous areas, or close to electrical installations or similar situations by the person in charge of the product.

### Environment

Suitable for use in dry environments only and not under adverse conditions.



**Manufacturer of the product**

Leica Geosystems AG, CH-9435 Heerbrugg, hereinafter referred to as Leica Geosystems, is responsible for supplying the product, including the user manual and original accessories, in a safe condition.

---

**Person responsible for the product**

The person responsible for the product has the following duties:

- To understand the safety instructions on the product and the instructions in the user manual.
  - To ensure that it is used in accordance with the instructions.
  - To be familiar with local regulations relating to safety and accident prevention.
  - To inform Leica Geosystems immediately if the product and the application becomes unsafe.
  - To ensure that the national laws, regulations and conditions for the operation of e.g. radio transmitters or lasers are respected.
- 

**WARNING**

This product must be installed on building and construction machinery only by an appropriately trained and qualified specialist.

---



**CAUTION**

Watch out for erroneous measurement results if the product has been dropped or has been misused, modified, stored for long periods or transported.

**Precautions:**

Periodically carry out test measurements and perform the field adjustments indicated in the user manual, particularly after the product has been subjected to abnormal use and before and after important measurements.

**DANGER**

Because of the risk of electrocution, it is dangerous to use poles and extensions in the vicinity of electrical installations such as power cables or electrical railways.

**Precautions:**

Keep at a safe distance from electrical installations. If it is essential to work in this environment, first contact the safety authorities responsible for the electrical installations and follow their instructions.

**NOTICE**

With the remote control of products, it is possible that extraneous targets will be picked out and measured.

**Precautions:**

When measuring in remote control mode, always check your results for plausibility.

**WARNING**

If the product is used with accessories, for example masts, staffs, poles, you may increase the risk of being struck by lightning.

**Precautions:**

Do not use the product in a thunderstorm.

**CAUTION**

During the operation of the product, there is a hazard of squeezing extremities or entanglement of hair and/or clothes by moving parts.

**Precautions:**

Keep a safe distance of the moving parts.

**WARNING**

During dynamic applications, for example stakeout procedures there is a danger of accidents occurring if the user does not pay attention to the environmental conditions around, for example obstacles, excavations or traffic.

**Precautions:**

The person responsible for the product must make all users fully aware of the existing dangers.

**WARNING**

Inadequate securing of the working site can lead to dangerous situations, for example in traffic, on building sites, and at industrial installations.

**Precautions:**

Always ensure that the working site is adequately secured. Adhere to the regulations governing safety and accident prevention and road traffic.

**CAUTION**

Be careful when pointing the product towards the sun, because the telescope functions as a magnifying glass and can injure your eyes and/or cause damage inside the product.

**Precautions:**

Do not point the product directly at the sun.



## CAUTION

If the accessories used with the product are not properly secured and the product is subjected to mechanical shock, for example blows or falling, the product may be damaged or people can sustain injury.

### **Precautions:**

When setting-up the product, make sure that the accessories are correctly adapted, fitted, secured, and locked in position.

Avoid subjecting the product to mechanical stress.

---



## CAUTION

During the transport, shipping or disposal of batteries it is possible for inappropriate mechanical influences to constitute a fire hazard.

### **Precautions:**

Before shipping the product or disposing of it, discharge the batteries by running the product until they are flat.

When transporting or shipping batteries, the person in charge of the product must ensure that the applicable national and international rules and regulations are observed. Before transportation or shipping contact your local passenger or freight transport company.

---



## WARNING

High mechanical stress, high ambient temperatures or immersion into fluids can cause leakage, fire or explosions of the batteries.

### **Precautions:**

Protect the batteries from mechanical influences and high ambient temperatures. Do not drop or immerse batteries into fluids.

---



## WARNING

If battery terminals are short circuited e.g. by coming in contact with jewellery, keys, metalized paper or other metals, the battery can overheat and cause injury or fire, for example by storing or transporting in pockets.

### **Precautions:**

Make sure that the battery terminals do not come into contact with metallic objects.

---



## CAUTION

Installing near mechanically moving machine components may damage the product.

### **Precautions:**

Deflect the mechanically moving machine components as far as possible and define a safe installation zone.

---



## CAUTION

Beware of inadequate steering if machine is defective like after a crash or other damaging events or alterations to the machine.

### **Precautions:**

Periodically perform control measurements and field adjustments on the machine as specified in the User Manual. While working, construction and grading should be checked by appropriate means, for example spirit level, tachymeter, before and after important measuring tasks.

---



## WARNING

While steering or navigating the machine accidents can occur due **a)** the operator not paying attention to the surroundings (persons, ditches, traffic, etc.), or **b)** malfunctions (... of a system component, interference, etc.).

### **Precautions:**

The operator assures that the machine is operated, guided and monitored by a qualified user (e.g. driver). The user has to be able to take emergency measures, for example an emergency stop.

---



The following advice is only valid for AC adapters.

---



## WARNING

If you open the product, either of the following actions may cause you to receive an electric shock.

- Touching live components
- Using the product after incorrect attempts were made to carry out repairs

### Precautions:

Do not open the product. Only Leica Geosystems authorised service workshops are entitled to repair these products.



The following advice is only valid for units equipped with ground connectors.



## WARNING

If unit is not connected to ground, death or serious injury can occur.

### Precautions:

To avoid electric shock power cable and power outlet must be grounded.



The following advice is only valid for AC adapters and chargers.



## WARNING

The product is not designed for use under wet and severe conditions. If unit becomes wet it may cause you to receive an electric shock.

### Precautions:

Use the product only in dry environments, for example in buildings or vehicles. Protect the product against humidity. If the product becomes humid, it must not be used!

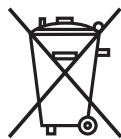


## WARNING

If the product is improperly disposed of, the following can happen:

- If polymer parts are burnt, poisonous gases are produced which may impair health.
- If batteries are damaged or are heated strongly, they can explode and cause poisoning, burning, corrosion or environmental contamination.
- By disposing of the product irresponsibly you may enable unauthorised persons to use it in contravention of the regulations, exposing themselves and third parties to the risk of severe injury and rendering the environment liable to contamination.
- Improper disposal of silicone oil may cause environmental contamination.

### Precautions:



The product must not be disposed with household waste.

Dispose of the product appropriately in accordance with the national regulations in force in your country.

Always prevent access to the product by unauthorised personnel.

Product-specific treatment and waste management information can be downloaded from the Leica Geosystems home page at <http://www.leica-geosystems.com/treatment> or received from your Leica Geosystems dealer.



## WARNING

Only Leica Geosystems authorised service workshops are entitled to repair these products.

## 1.6

### 1.6.1

## Laser Classification

### General

#### General

The following chapters provide instructions and training information about laser safety according to international standard IEC 60825-1 (2007-03) and technical report IEC TR 60825-14 (2004-02). The information enables the person responsible for the product and the person who actually uses the equipment, to anticipate and avoid operational hazards.



According to IEC TR 60825-14 (2004-02), products classified as laser class 1, class 2 and class 3R do not require:

- laser safety officer involvement,
- protective clothes and eyewear,
- special warning signs in the laser working area

if used and operated as defined in this User Manual due to the low eye hazard level.



National laws and local regulations could impose more stringent instructions for the safe use of lasers than IEC 60825-1 (2007-03) and IEC TR 60825-14 (2004-02).

### 1.6.2

## Distancer, Measurements with Reflectors

#### General

The EDM module built into the product produces a visible laser beam which emerges from the telescope objective.

The product described in this section is classified as laser class 1 in accordance with:

- IEC 60825-1 (2007-03): "Safety of laser products"
- EN 60825-1 (2007-10): "Safety of laser products"

These products are safe under reasonably foreseeable conditions of operation and are not harmful to the eyes provided that the products are used and maintained in accordance with this User Manual.

| Description                      | Value             |
|----------------------------------|-------------------|
| Maximum average radiant power    | 0.33 mW           |
| Pulse duration                   | 800 ps            |
| Pulse repetition frequency (PRF) | 100 MHz - 150 MHz |
| Wavelength                       | 650 nm - 690 nm   |
| Beam divergence                  | 1.5 mrad x 3 mrad |

#### Labelling

Class 1 Laser Product  
according to IEC 60825-1  
(2007 - 03)



006272.001

a) Laser beam

Type: iCR6X

Art.No.: 7900XX

S.No.: 123456

Equip.No.: 1234567

Power: 12V / 7.4V 1A max.

Leica Geosystems AG

CH-9435 Heerbrugg

Manufactured: 20XX

Made in Origin



Complies with FDA performance standards for laser products except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007.  
This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions:  
(1) This device may not cause harmful interference, and  
(2) this device must accept any interference received, including interference that may cause undesired operation.

**General**

The EDM module built into the product produces a visible laser beam which emerges from the telescope objective.

The laser product described in this section is classified as laser class 3R in accordance with:

- IEC 60825-1 (2007-03): "Safety of laser products"
- EN 60825-1 (2007-10): "Safety of laser products"

Direct intrabeam viewing may be hazardous (low eye hazard level), in particular for deliberate ocular exposure. The beam may cause dazzle, flash-blindness and after-images, particularly under low ambient light conditions. The risk of injury for laser class 3R products is limited because of:

- unintentional exposure would rarely reflect worst case conditions of (e.g.) beam alignment with the pupil, worst case accommodation,
- inherent safety margin in the maximum permissible exposure to laser radiation (MPE)
- natural aversion behaviour for exposure to bright light for the case of visible radiation.

| Description                                   | Value (R400/R1000)  |
|---|---------------------|
| Maximum average radiant power                 | 5.00 mW             |
| Pulse duration                                | 800 ps              |
| Pulse repetition frequency (PRF)              | 100 MHz - 150 MHz   |
| Wavelength                                    | 650 nm - 690 nm     |
| Beam divergence                               | 0.2 mrad x 0.3 mrad |
| NOHD (Nominal Ocular Hazard Distance) @ 0.25s | 80 m / 262 ft       |

**CAUTION**

From a safety perspective, class 3R laser products should be treated as potentially hazardous.

**Precautions:**

- 1) Prevent direct eye exposure to the beam.
- 2) Do not direct the beam at other people.

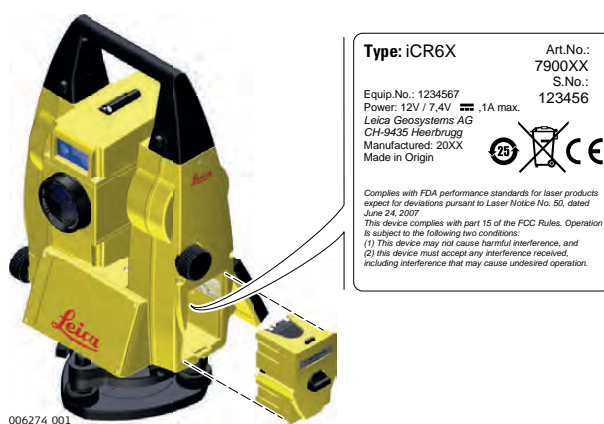
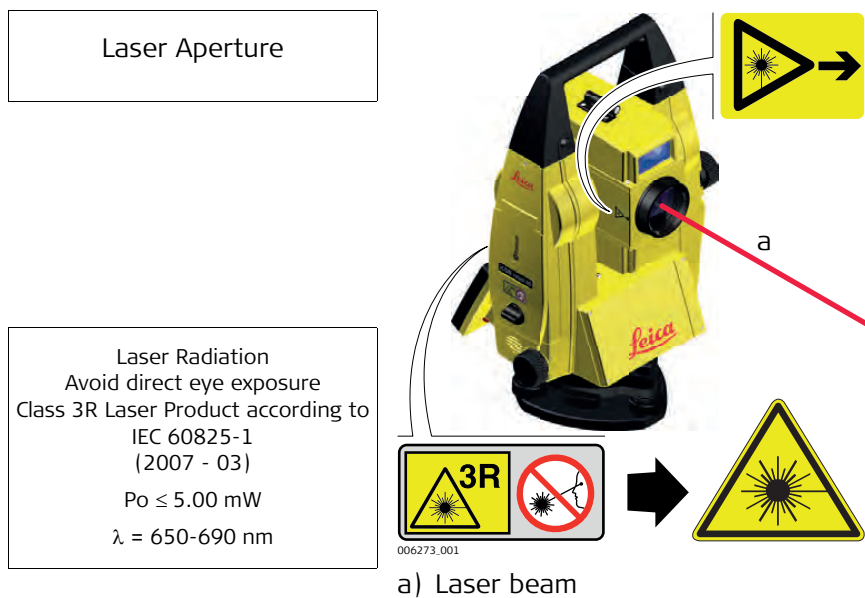
**CAUTION**

Potential hazards are not only related to direct beams but also to reflected beams aimed at reflecting surfaces such as prisms, windows, mirrors, metallic surfaces, etc.

**Precautions:**

- 1) Do not aim at areas that are essentially reflective, such as a mirror, or which could emit unwanted reflections.
- 2) Do not look through or beside the optical sight at prisms or reflecting objects when the laser is switched on, in laser pointer or distance measurement mode. Aiming at prisms is only permitted when looking through the telescope.

## Labelling



**General**

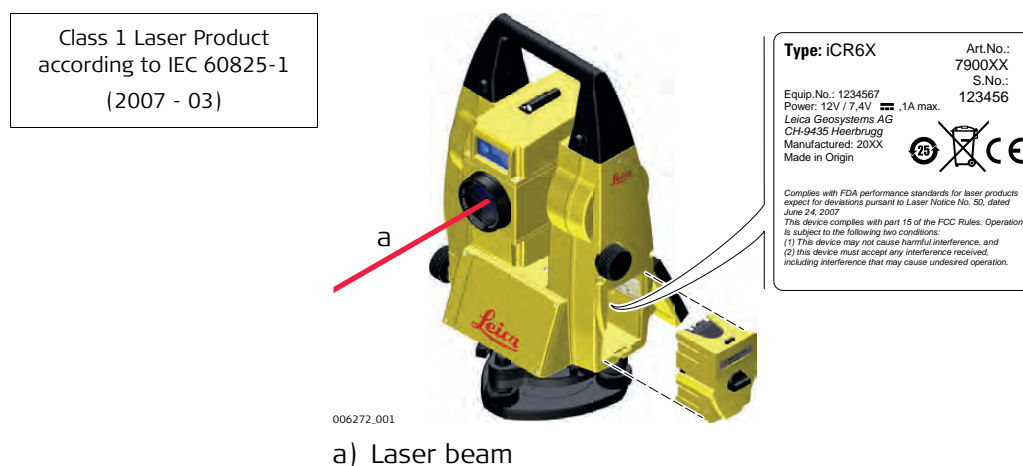
The Automatic Target Aiming built into the product produces an invisible laser beam which emerges from the telescope objective.

The product described in this section is classified as laser class 1 in accordance with:

- IEC 60825-1 (2007-03): "Safety of laser products"
- EN 60825-1 (2007-10): "Safety of laser products"

These products are safe under reasonably foreseeable conditions of operation and are not harmful to the eyes provided that the products are used and maintained in accordance with this User Manual.

| Description                      | Value  |
|----------------------------------|--------|
| Maximum peak power               | 10 mW  |
| Pulse duration                   | 11 ms  |
| Pulse repetition frequency (PRF) | 37 Hz  |
| Wavelength                       | 785 nm |

**Labelling**

**General**

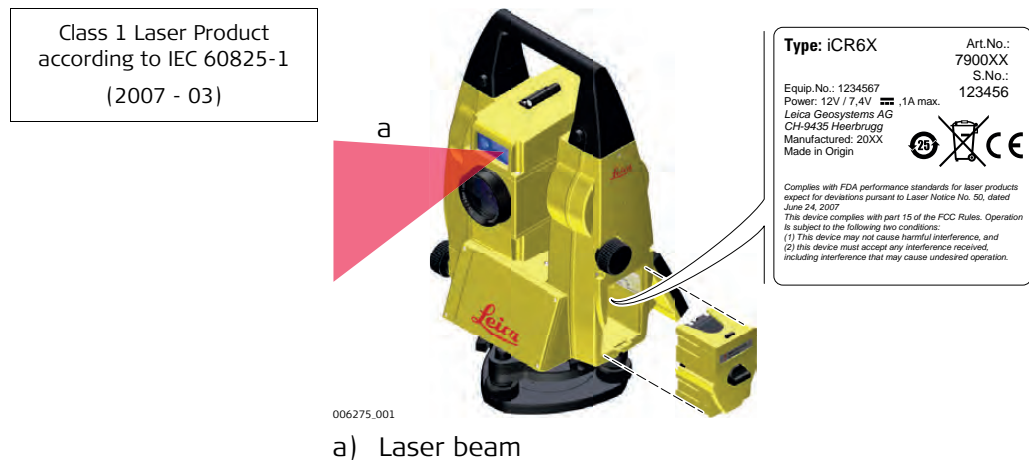
The PowerSearch built into the product produces an invisible laser beam which emerges from the front side of the telescope.

The product described in this section is classified as laser class 1 in accordance with:

- IEC 60825-1 (2007-03): "Safety of laser products"
- EN 60825-1 (2007-10): "Safety of laser products"

These products are safe under reasonably foreseeable conditions of operation and are not harmful to the eyes provided that the products are used and maintained in accordance with this User Manual.

| Description                      | Value               |
|----------------------------------|---------------------|
| Wavelength                       | 850 nm              |
| Maximum average radiant power    | 11 mW               |
| Pulse duration                   | 20 ns, 40 ns        |
| Pulse repetition frequency (PRF) | 24.4 kHz            |
| Beam divergence                  | 0.4 mrad x 700 mrad |

**Labelling**



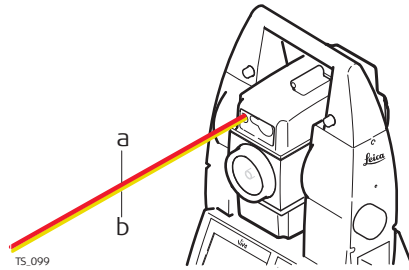
**General**

The Electronic Guide Light built into the product produces a visible LED beam which emerges from the front side of the telescope.



The product described in this section, is excluded from the scope of IEC 60825-1 (2007-03): "Safety of laser products".

The product described in this section, is classified as exempt group in accordance with IEC 62471 (2006-07) and does not pose any hazard provided that the product is used and maintained in accordance with this user manual.



- a) LED beam red
  - b) LED beam yellow
-

**General**

The laser plummet built into the product produces a visible red laser beam which emerges from the bottom of the product.

The laser product described in this section is classified as laser class 2 in accordance with:

- IEC 60825-1 (2007-03): "Safety of laser products"
- EN 60825-1 (2007-10): "Safety of laser products"

These products are safe for momentary exposures but can be hazardous for deliberate staring into the beam. The beam may cause dazzle, flash-blindness and after-images, particularly under low ambient light conditions.

| Description                      | Value           |
|----------------------------------|-----------------|
| Wavelength                       | 650 nm - 690 nm |
| Maximum average radiant power    | 0.95 mW         |
| Pulse duration                   | c.w.            |
| Pulse repetition frequency (PRF) | c.w.            |
| Beam divergence                  | < 1.5 mrad      |

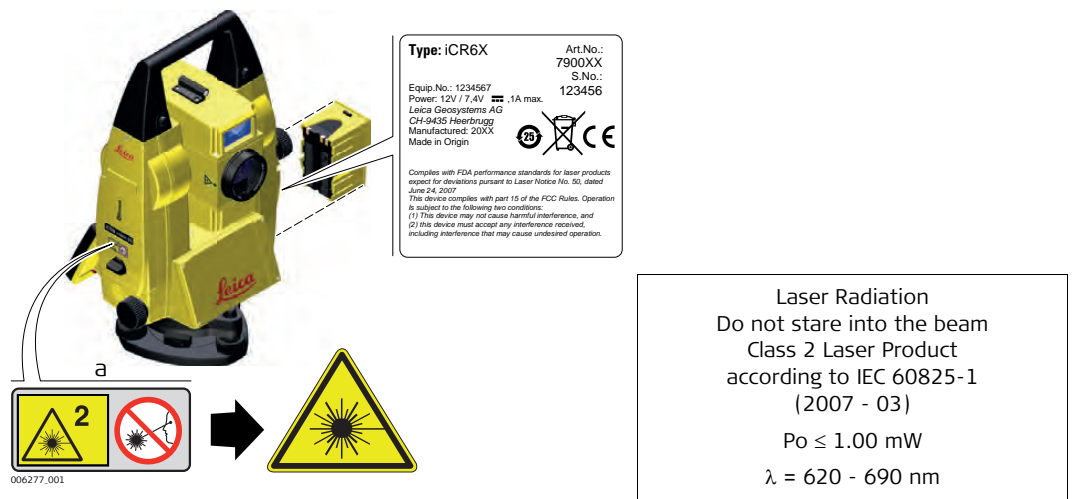
**CAUTION**

From a safety perspective, class 2 laser products are not inherently safe for the eyes.

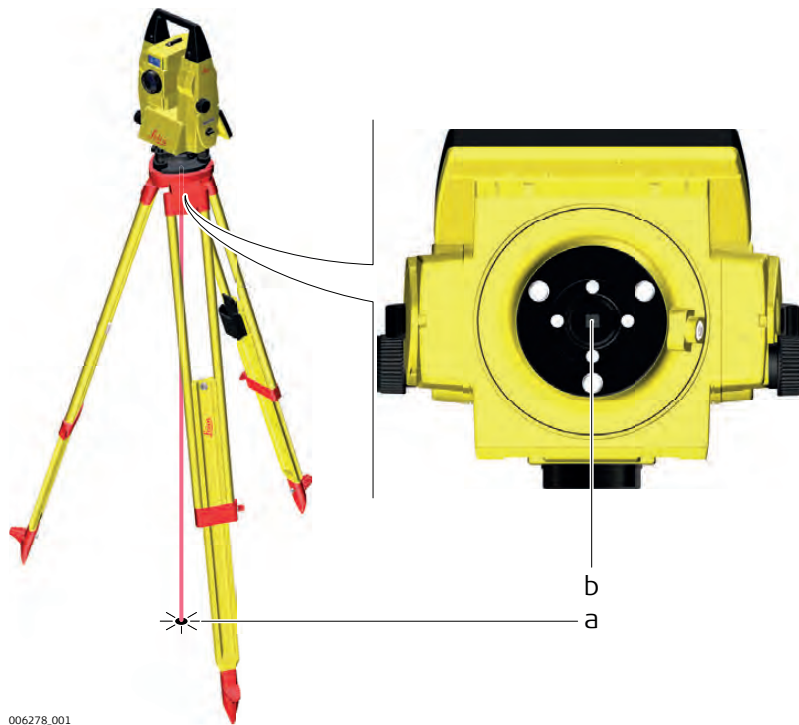
**Precautions:**

- 1) Avoid staring into the beam.
  - 2) Avoid pointing the beam at other people.
-

## Labelling



a) Will be replaced by a class 3R warning label if applicable



a) Laser beam

b) Exit for laser beam

**General**

The Laser Guide built into the iCON robot 60/iCON builder 60 G instrument produces a visible red laser beam which emerges from the front side of the telescope.

The laser product described in this section is classified as laser class 3R in accordance with:

- IEC 60825-1 (2007-03): "Safety of laser products"
- EN 60825-1 (2007-10): "Safety of laser products"

Direct intrabeam viewing may be hazardous (low eye hazard level), in particular for deliberate ocular exposure. The beam may cause dazzle, flash-blindness and after-images, particularly under low ambient light conditions. The risk of injury for laser class 3R products is limited because of:

- unintentional exposure would rarely reflect worst case conditions of (e.g.) beam alignment with the pupil, worst case accommodation,
- inherent safety margin in the maximum permissible exposure to laser radiation (MPE)
- natural aversion behaviour for exposure to bright light for the case of visible radiation.

| Description                                   | Value (R400/R1000) |
|---|--------------------|
| Maximum radiant power                         | 4.75 mW            |
| Pulse duration                                | c.w.               |
| Pulse repetition frequency                    | c.w.               |
| Wavelength                                    | 650 nm - 690 nm    |
| Beam divergence                               | 0.1 mrad           |
| NOHD (Nominal Ocular Hazard Distance) @ 0.25s | 112 m / 367 ft     |

**CAUTION**

From a safety perspective, class 3R laser products should be treated as potentially hazardous.

**Precautions:**

- 1) Prevent direct eye exposure to the beam.
- 2) Do not direct the beam at other people.

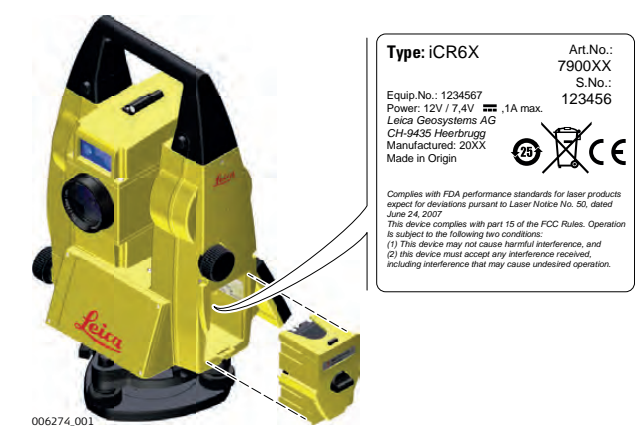
**CAUTION**

Potential hazards are not only related to direct beams but also to reflected beams aimed at reflecting surfaces such as prisms, windows, mirrors, metallic surfaces, etc.

**Precautions:**

- 1) Do not aim at areas that are essentially reflective, such as a mirror, or which could emit unwanted reflections.
- 2) Do not look through or beside the optical sight at prisms or reflecting objects when the laser is switched on, in laser pointer or distance measurement mode. Aiming at prisms is only permitted when looking through the telescope.

**Labelling**



**Description**

The term Electromagnetic Compatibility is taken to mean the capability of the product to function smoothly in an environment where electromagnetic radiation and electrostatic discharges are present, and without causing electromagnetic disturbances to other equipment.

**WARNING**

Electromagnetic radiation can cause disturbances in other equipment.

Although the product meets the strict regulations and standards which are in force in this respect, Leica Geosystems cannot completely exclude the possibility that other equipment may be disturbed.

**CAUTION**

There is a risk that disturbances may be caused in other equipment if the product is used with accessories from other manufacturers, for example field computers, personal computers or other electronic equipment, non-standard cables or external batteries.

**Precautions:**

Use only the equipment and accessories recommended by Leica Geosystems. When combined with the product, they meet the strict requirements stipulated by the guidelines and standards. When using computers or other electronic equipment, pay attention to the information about electromagnetic compatibility provided by the manufacturer.

**CAUTION**

Disturbances caused by electromagnetic radiation can result in erroneous measurements.

Although the product meets the strict regulations and standards which are in force in this respect, Leica Geosystems cannot completely exclude the possibility that the product may be disturbed by intense electromagnetic radiation, for example, near radio transmitters, two-way radios or diesel generators.

**Precautions:**

Check the plausibility of results obtained under these conditions.

**CAUTION**

If the product is operated with connecting cables attached at only one of their two ends, for example external supply cables, interface cables, the permitted level of electromagnetic radiation may be exceeded and the correct functioning of other products may be impaired.

**Precautions:**

While the product is in use, connecting cables, for example product to external battery, product to computer, must be connected at both ends.



The greyed paragraph below is only applicable for products without radio.



## WARNING

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC rules.

These limits are designed to provide reasonable protection against harmful interference in a residential installation.

This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation.

If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

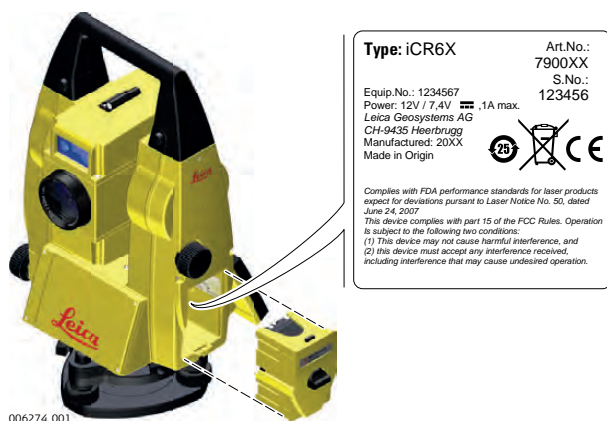
- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and the receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.



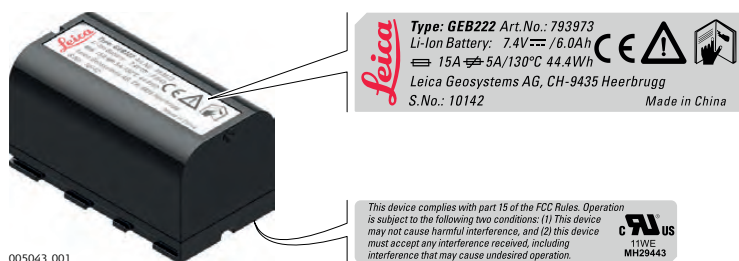
## WARNING

Changes or modifications not expressly approved by Leica Geosystems for compliance could void the user's authority to operate the equipment.

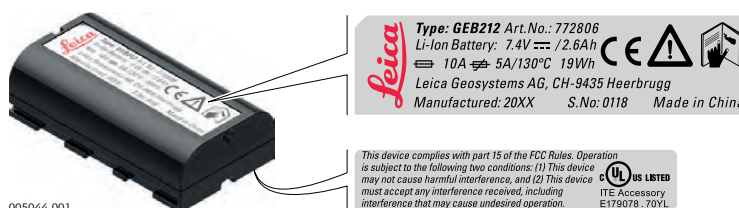
### Labelling iCON robot 60/iCON builder 60



### Labelling internal battery GEB222



### Labelling internal battery GEB212



## Labelling Radio-Handle

### RH1200



006222\_001

**Type: RH1200** Art.No.: 741964  
 Power: 7.4V/12V nominal / 0.2A max.  
 100mW EIRP  
 Leica Geosystems AG  
 CH-9435 Heerbrugg  
 Manufactured: 20XX  
 Made in Switzerland  
 Contains  
 Transmitter Module:  
 FCC ID: HSW-2400M  
 S.No.: 1234567



This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

### RH15



006836\_001

**Type: RH15** Art.No.: 772300  
 Power: 7.4V/12.5V— / 0.2A max.  
 Leica Geosystems AG  
 CH-9435 Heerbrugg  
 Manufactured: 20xx  
 Made in Switzerland  
 Contains  
 Transmitter Module:  
 FCC ID: HSW-2400M  
 IC: 4492A-2450  
 S.No.: 1234567



This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

### CCD2



006279\_001

**Type: CCD2** Art.No.: 790051  
 Power: 7.4V/12.5V— / 0.2A max.  
 Leica Geosystems AG  
 CH-9435 Heerbrugg  
 Manufactured: 20xx  
 Made in Switzerland  
 Contains  
 Transmitter Module:  
 FCC ID: HSW-2400M  
 IC: 4492A-2450  
 S.No.: 1234567



This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.



## 2

## Description of the System

### 2.1

### System Components

#### System components



#### Main components

| Component                                | Description  |
|--|--|
| iCON robot 60/iCON builder 60 instrument | <ul style="list-style-type: none"><li>• a total station for measuring, calculating and capturing data.</li><li>• consisting of various models with a range of accuracy classes.</li><li>• combined with the multi-purpose CC55/CC60/CC65/CC61/CC66 field controller to conduct remote control surveys.</li></ul>   |
| Laser Guide                              | <ul style="list-style-type: none"><li>• The iCON robot 60 equipped with Automatic Target Aiming. Instruments equipped with the Laser Guide cannot be equipped with PowerSearch (PS) or Guide Light (EGL).</li><li>• included in a special compartment in the upper telescope section.</li><li>• emits a visible red laser beam used for visualising the line of sight.</li><li>• used for targeting of inaccessible objects or prohibited surfaces; positioning of objects and inspecting marks on surfaces.</li></ul> |
| CC50/CC55/CC60/CC65 field controller     | A multi-purpose field controller enabling the remote control of the iCON robot 60/iCON builder 60 via short range Bluetooth.   |
| CC61/CC66 or CC50/CC51 with CCD3         | A multi-purpose field controller enabling the remote control of iCON robot 60 via long range Bluetooth.  |

#### Terms and abbreviations

The following terms and abbreviations can be found in this manual:

| Term     | Description   |
|----------|---|
| RCS      | <b>R</b> emote <b>C</b> ontrol <b>S</b> urveying  |
| EDM      | <b>E</b> lectronic <b>D</b> istance <b>M</b> easurement<br>EDM refers to the laser distancer incorporated into the instrument which enables distance measurement.<br>Two measuring modes are available: <ul style="list-style-type: none"><li>• Prism mode. This mode refers to the ability to measure distances to prisms.</li><li>• <b>Reflectorless</b> mode. This mode refers to the ability to measure distances without prisms.</li></ul> |
| PinPoint | PinPoint refers to the Reflectorless EDM technology which enables an increased measuring range with a smaller laser spot size. Three options are available: R30, R400 and R1000.  |

| Term                        | Description   |
|-----------------------------|---|
| EGL                         | <b>Electronic Guide Light</b><br>An EGL fitted to an instrument assists with prism targeting. It consists of two differently coloured flashing lights located in the instrument telescope housing. The person holding the prism can align themselves into the line of sight of the instrument.  |
| Motorised                   | Instruments fitted with internal motors, enabling automatic horizontal and vertical turning are referred to as <b>Motorised</b> .   |
| ATR                         | <b>Automated Target Aiming.</b><br>ATR refers to the instrument sensor which enables the automatic target aiming to a prism.  |
| Automated                   | Refers to the instrument sensor which enables the automatic target aiming to a prism.<br>Three automation modes are available: <ul style="list-style-type: none"> <li>• <b>Single Manual:</b> No automation and no lock.</li> <li>• <b>Single Auto:</b> Automatic target aiming to a prism.</li> <li>• <b>Continuous with lock:</b> Automatic tracking of an already targeted prism.</li> </ul> |
| PowerSearch                 | <b>PowerSearch</b> refers to the instrument sensor which enables the automatic rapid finding of a prism.  |
| Communication-Handle        | A component of RCS is the RH1200/RH15/CCD2 Communication-Handle. It is an instrument carry handle with an integrated radio modem with attached antenna.   |
| Communication side cover    | Communication side cover with integrated Bluetooth, SD card slot and USB port is standard for a iCON robot 60/iCON builder 60 instrument. In combination with the RH1200/RH15/CCD2 CommunicationHandle, it is also a component of RCS.  |
| Machine Control Application | Enables optimal communication between iCON robot 60 and 3D Machine Control Systems. To carry out machine calibration and alignment routines when used with Leica 3D Paving Systems.   |
| Setup Pilot                 | A method to carry out the setup of the iCON robot 60 to a number of existing control points in a fully automated way.   |
| Cube Search                 | A method to optimise the prism search. Creates a cube-shaped search window around the position where the prism was lost. Dynamically , the search window is updated and adjusted in size depending on the distance between prism and iCON robot 60.   |
| Target Snap                 | A prism search method. Snaps to the desired prism by ignoring other prisms, which are known from the database.  |

## Description

All instruments use the same software concept.


## Software

| Software type       | Description   |
|---------------------|---|
| System software     | This software comprises the central functions of the instrument. It is also referred to as firmware.  |
| Application program | It is recommended to control the instrument with Leica Geosystems field software. Refer to the respective software manual for more information. |

## Software upload



Uploading software can take some time. Ensure that the battery is at least 75% full before beginning the upload, and do not remove the battery during the upload process.

| Software for                  | Description   |
|-------------------------------|---|
| iCON robot 60/iCON builder 60 | <p>The iCON software is stored in the flash RAM of the iCON robot 60/iCON builder 60.</p> <p><b>Software update instructions</b></p> <ul style="list-style-type: none"> <li>• Download the most recent iCON robot 60/iCON builder 60 firmware file from <a href="https://myworld.leica-geosystems.com">https://myworld.leica-geosystems.com</a>.</li> <li>• Insert the SD card into the computer.</li> <li>• Copy the iCON robot 60/iCON builder 60 firmware file into the \SYSTEM folder on the SD card. If no \SYSTEM folder is available, then create the folder first.</li> <li>• Take the SD card out of the computer and insert SD Card into the instrument.</li> <li>• Start the iCON robot 60/iCON builder 60 and the iCON software.</li> <li>• Tap on <b>Systems</b>.</li> <li>• Tap on <b>FW Update</b>.</li> <li>• Select the firmware file.</li> <li>• Tap  to start the firmware update.</li> <li>• A message will appear when the upload is complete.</li> </ul> |

## 2.2.2

## Power Concept

### General

Use the batteries, chargers and accessories recommended by Leica Geosystems to ensure the correct functionality of the instrument.

### Power options

| Model                         | Power supply  |
|-------------------------------|---|
| iCON robot 60/iCON builder 60 | Internally by GEB221/GEB222 battery, OR<br><br>Externally by GEV52 cable and GEB171 battery.<br><br>If an external power supply is connected and the internal battery is inserted, then the external power is used. |

## 2.2.3

## Data Storage Concept

### Description

Data is stored on a memory device. The memory device can be an SD card or internal memory. For data transfer an USB stick can also be used.

### Memory device

SD card: All instruments have an SD card slot fitted as standard. An SD card can be inserted and removed. Available capacity: 8 GB.

USB stick: All instruments have a USB port fitted as standard.

Internal memory: All instruments have an internal memory fitted as standard. Available capacity: 1 GB.



While other SD cards can be used, Leica Geosystems recommends to only use Leica SD cards and is not responsible for data loss or any other error that can occur while using a non-Leica card.



Unplugging connecting cables or removing the SD card or USB stick during the measurement can cause loss of data. Only remove the SD card or USB stick or unplug connecting cables when the iCON robot 60/iCON builder 60 instrument is switched off.

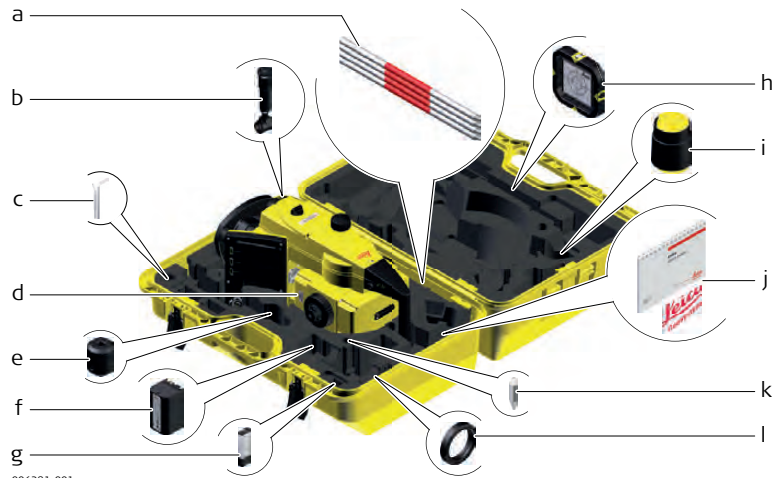
### Transfer data

Data can be transferred in various ways. Refer to "4.2 Connecting to a Personal Computer".



SD cards can directly be used in an OMNI drive as supplied by Leica Geosystems. Other PC card drives can require an adaptor.

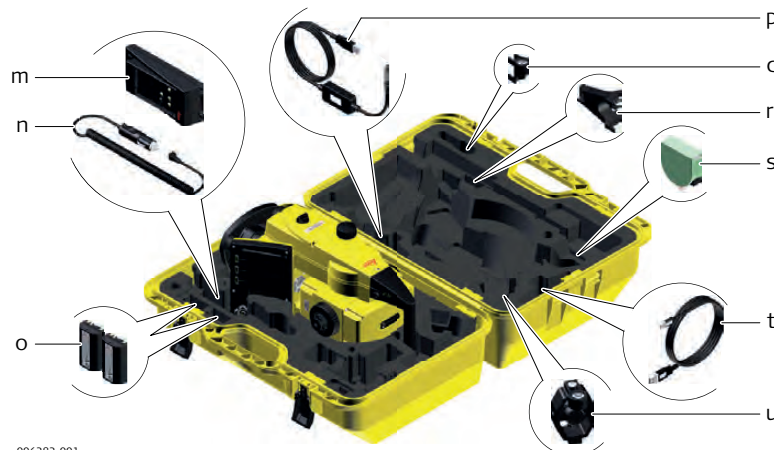
### Container contents for iCON builder 60 part 1 of 2



006281\_001

- a) GLS115 mini prism pole
- b) GFZ3 diagonal eyepiece
- c) Allen key and adjustment tool
- d) Instrument
- e) GAD105 flat or mini prism adapter
- f) GEB221/GEB222 battery
- g) MS1 Leica industrial grade USB memory stick
- h) GPR105 double sided reflector
- i) Protective cover for instrument, sunshade for objective lens and cleaning cloth
- j) Manuals & USB documentation card
- k) Point adapter for GLS115 mini prism pole
- l) Counterweight for diagonal eyepiece

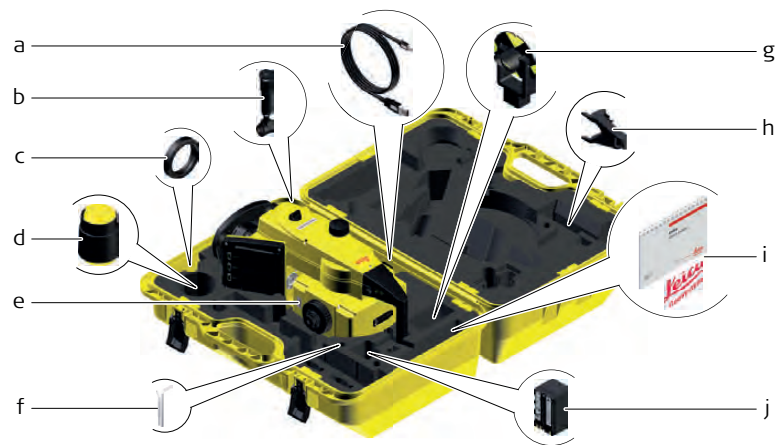
### Container contents for iCON builder 60 part 2 of 2



006282\_001

- m) GKL211 battery charger
- n) Car adapter cable for battery charger
- o) GEB221/GEB222 battery
- p) GEV267 USB data transfer cable
- q) GLI115 Clip-on bubble for GLS115 mini prism pole
- r) GHT196 holder for height meter
- s) GHM007 height meter
- t) GEV223 USB data cable
- u) CPR111 Builder prism, true-zero offset

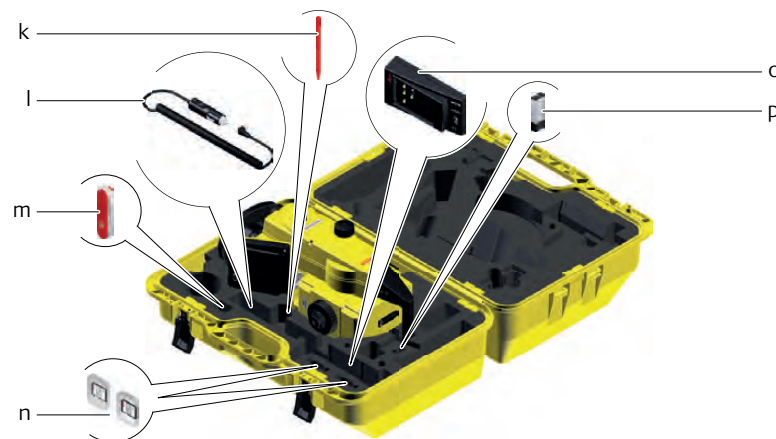
**Container contents  
for iCON robot 60  
part 1 of 2**



006283\_001

- a) GEV223 USB data cable
- b) GFZ3 diagonal eyepiece
- c) Counterweight for diagonal eyepiece
- d) Protective cover for instrument, sunshade for objective lens and cleaning cloth
- e) Instrument
- f) Allen key and adjustment tool
- g) GMP101 mini prism
- h) GHT196 holder for height meter
- i) Manuals & USB documentation card
- j) GEB221/GEB222 battery

**Container contents  
for iCON robot 60  
part 2 of 2**



006284\_001

- k) Spare stylus
- l) Car adapter cable for battery charger
- m) Pocket knife
- n) SD cards and covers
- o) GKL211 battery charger
- p) MS1 Leica industrial grade USB memory stick

## Instrument components part 1 of 2



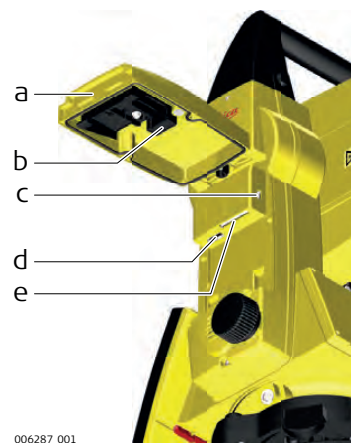
- a) Carry handle
- b) Optical sight
- c) Telescope, integrating EDM, ATR\*, EGL, PS\*
- d) EGL flashing diode - yellow and red
- e) PowerSearch, transmitter
- f) PowerSearch, receiver
- g) Overview camera
- h) Coaxial optics for angle and distance measurement, and exit port of visible laser beam for distance measurements
- i) Communication side cover
- j) Horizontal drive
- \* Optional

## Instrument components part 2 of 2



- a) Focusing ring
- b) Interchangeable eyepiece
- c) Circular level
- d) Vertical drive
- e) Battery compartment
- f) Footscrew
- g) Tribrach
- h) Touch screen
- i) Keyboard
- j) Stylus for touch screen

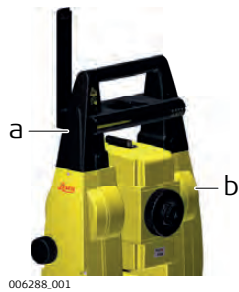
## Communication side cover



- a) Compartment lid
- b) USB stick cap storage
- c) USB device port (mini AB OTG)
- d) USB host port for USB stick
- e) SD card port

## Instrument components for RCS

Available for iCON robot 60.



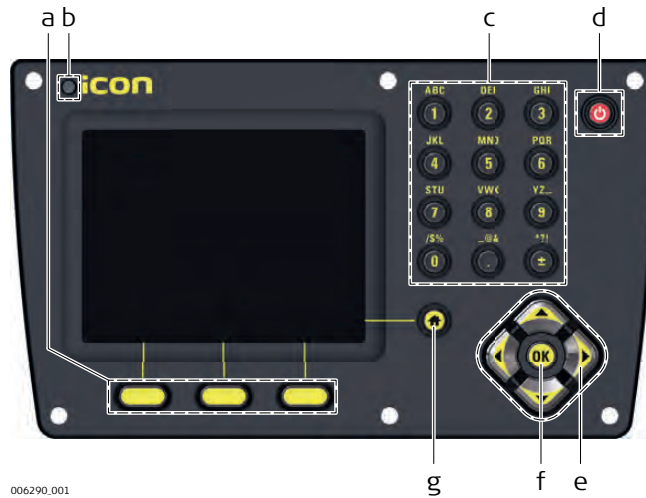
- a) CommunicationHandle
- b) Communication side cover



## 3 User Interface

### 3.1 Keyboard

#### Keyboard



- a) Function keys
- b) Ambi Light Sensor (ALS)
- c) Alphanumeric keys
- d) ON/OFF
- e) **OK**
- f) Arrow keys
- g) Home

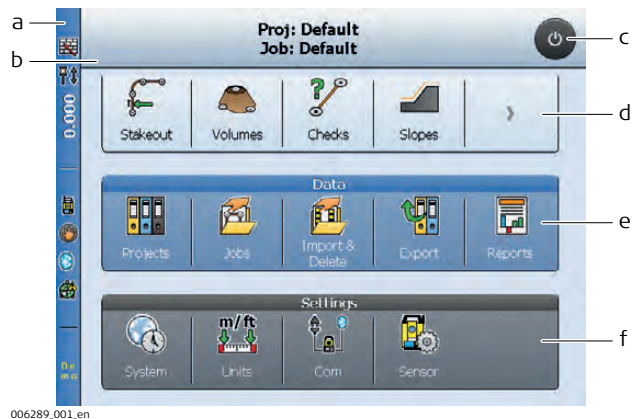
#### Keys

| Key               |  | Function  |
|-------------------|--|---|
| Alphanumeric keys |  | To type letters and numbers.  |
| Function keys     |  | Correspond to softkeys that appear on the bottom of the screen when the screen is activated.  |
| ON/OFF            |  | If the instrument is already off: Turns on the instrument when held for 2 s.<br>If the instrument is already on: Turns to Power Options menu when held for 2 s. |
| Home              |  | Switches to the iCON Main Menu.   |
| Arrow keys        |  | Move the focus on the screen.   |
| <b>OK</b>         |  | Selects the highlighted line and leads to the next logical menu / dialog.<br>Starts the edit mode for editable fields.<br>Opens a selectable list.              |
| ALS               |  | The <b>A</b> mbi <b>L</b> ight <b>S</b> ensor measures the surrounding environment lamination and adjusts the display brightness and the keyboard background.   |

### Keyboard and touch screen

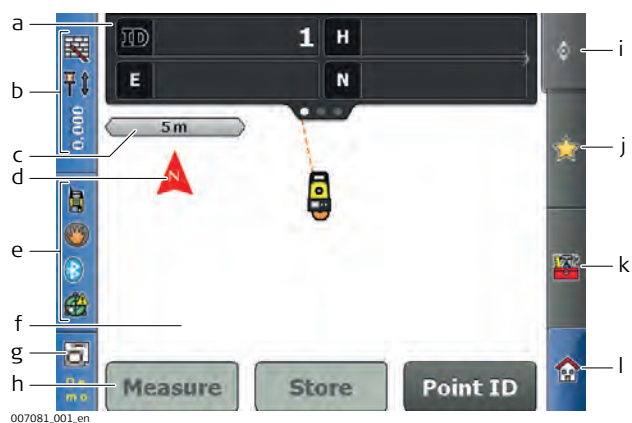
The user interface is operated on the touch screen. In some applications, the keyboard can be used instead. Refer to iCON build How to guide and iCON site How to guide for information.

### Home menu elements



- a) Status bar
- b) Title bar
- c) Power key
- d) Application container
- e) Data container
- f) Settings container

### Map screen elements



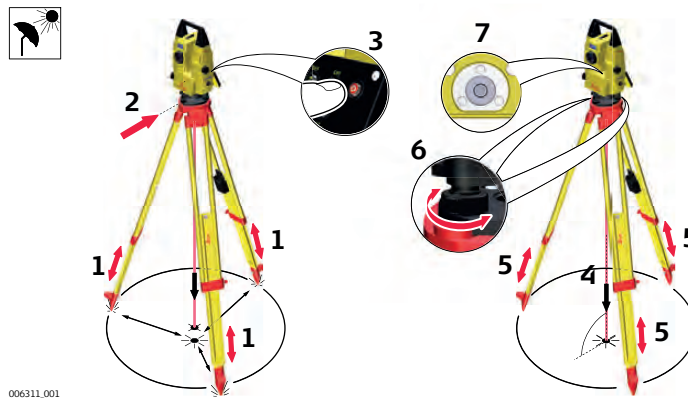
- a) Information bar
- b) Target status
- c) Scale bar
- d) North arrow
- e) Instrument status
- f) Main map area
- g) Application key
- h) Measure bar
- i) Map handler offering more functionality, for example zoom
- j) Setup
- k) Toolbox
- l) Home

**Description**

This topic describes an instrument setup over a marked ground point using the laser plummet. It is always possible to set up the instrument without the need for a marked ground point.

**Important features**

- It is always recommended to shield the instrument from direct sunlight and avoid uneven temperatures around the instrument.
- The laser plummet described in this topic is built into the vertical axis of the instrument. It projects a red spot onto the ground, making it appreciably easier to centre the instrument.
- The laser plummet cannot be used with a tribrach equipped with an optical plummet.

**Instrument setup step-by-step**

006311\_001

| Step | Description   |
|------|---|
|      | Shield the instrument from direct sunlight and avoid uneven temperatures around the instrument.   |
| 1.   | Extend the tripod legs to allow for a comfortable working posture. Position the tripod over the marked ground point, centring it as well as possible. |
| 2.   | Fasten the tribrach and instrument onto the tripod.   |
| 3.   | Turn on the instrument and activate the laser plummet   |
| 4.   | Move the tripod legs (1) and use the tribrach footscrews (6) to centre the plummet (4) over the ground point.   |
| 5.   | Adjust the tripod legs to level the circular level (7).   |
| 6.   | By using the electronic level, turn the tribrach footscrews (6) to level the instrument precisely.  |
| 7.   | Centre the instrument precisely over the ground point (4) by shifting the tribrach on the tripod plate (2).   |
| 8.   | Repeat steps 6. and 7. until the required accuracy is achieved.   |

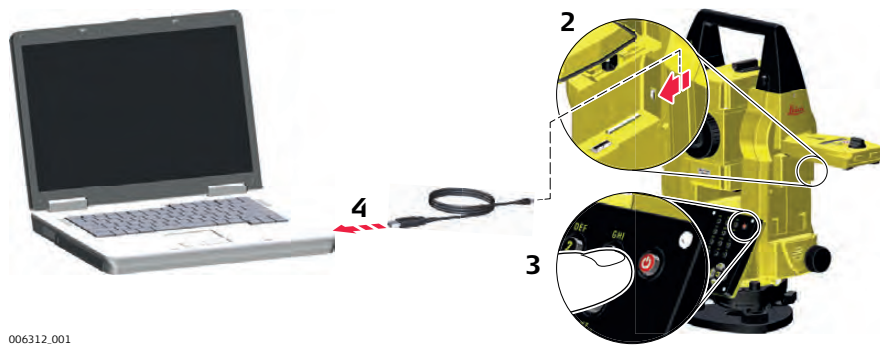


Windows Mobile Device Center (for PCs with Windows Vista or Windows 7/Windows 8 operating system) is the synchronisation software for Windows mobile-based pocket PCs. Windows Mobile Device Center enables a PC and a Windows mobile-based pocket PC to communicate.

### Install Leica USB drivers

| Step | Description   |
|------|---|
| 1.   | Start the PC.   |
| 2.   | Insert the Leica iCON USB card.   |
| 3.   | Run the <b>SetupViva&amp;GR_USB_XX.exe</b> to install the drivers necessary for Leica devices. Depending on the version (32bit or 64bit) of the operating system on your PC, you have to select between the three setup files following: <ul style="list-style-type: none"> <li>• Setup_iCON_iCR60_iCB60-USB_32bit.exe</li> <li>• Setup_iCON_iCR60_iCB60-USB_64bit.exe</li> <li>• Setup_iCON_iCR60_iCB60-USB_64bit_itanium.exe</li> </ul> The setup has to be run only once for all Leica iCON devices. |
| 4.   | The <b>Welcome to InstallShield Wizard for Leica Viva &amp; GR USB drivers</b> window appears.  Ensure that all Leica iCON devices are disconnected from your PC before you continue!   |
| 5.   | <b>Next&gt;.</b>  |
| 6.   | The <b>Ready to Install the Program</b> window appears.   |
| 7.   | <b>Install.</b> The drivers will be installed on your PC.  For PCs with Windows Vista or Windows 7/Windows 8 operating system: If not already installed, Windows Mobile Device Center will be installed additionally.   |
| 8.   | The <b>InstallShield Wizard Completed</b> window appears.   |
| 9.   | Check <b>I have read the instructions</b> and click <b>Finish</b> to exit the wizard.   |

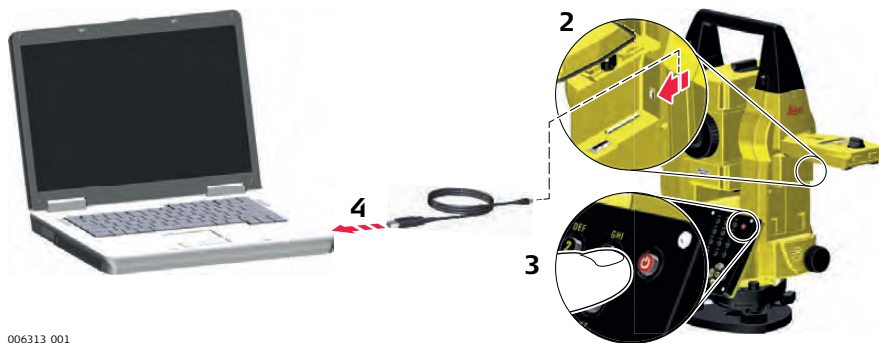
Connect USB cable  
to computer for the  
first time  
step-by-step





006312.001

| Step | Description   |
|------|---|
| 1.   | Start the computer.   |
| 2.   | Plug the GEV223 cable into TPS instrument.  |
| 3.   | Turn on the TPS instrument.   |
| 4.   | Plug the GEV223 cable into the USB port of the computer. The <b>Found New Hardware Wizard</b> starts up automatically.  |
| 5.   | Check <b>Yes, this time only. Next&gt;</b> .  |
| 6.   | Check <b>Install the software automatically (Recommended). Next&gt;</b> . The software for <b>Remote NDIS based LGS TS Device</b> will be installed on your computer                              |
| 7.   | <b>Finish.</b>  |
| 8.   | The <b>Found New Hardware Wizard</b> starts up automatically a second time.   |
| 9.   | Check <b>Yes, this time only. Next&gt;</b> .  |
| 10.  | Check <b>Install the software automatically (Recommended). Next&gt;</b> . The software for <b>LGS TS USB Device</b> will be installed on your computer.   |
| 11.  | <b>Finish.</b>  |
| 12.  | For PCs with Windows Vista or Windows 7/Windows 8 operating system: Windows Mobile Device Center starts up automatically. If it does not start automatically, start Windows Mobile Device Center. |

## Connect to computer via USB cable step-by-step

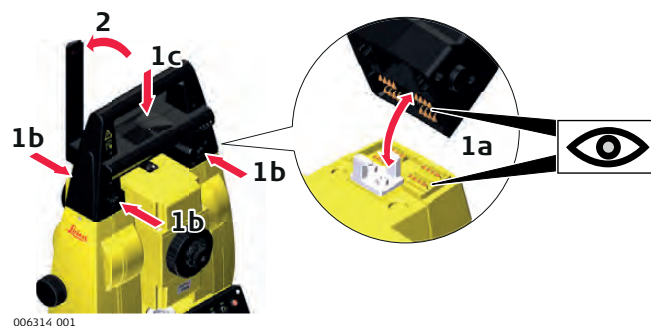


006313.001

| Step  | Description   |
|---|---|
| 1.  | Start the PC.   |
| 2.  | Plug the GEV223 cable into iCON robot 60/iCON builder 60 instrument.  |
| 3.  | Turn on the iCON robot 60/iCON builder 60 instrument.   |
| 4.  | Plug the GEV223 cable into the USB port of the computer.  |
|  | For PCs with Windows Vista or Windows 7/Windows 8 operating system: Windows Mobile Device Center starts up automatically. If it does not start automatically, start Windows Mobile Device Center.<br>If Windows Mobile Device Center is not installed, run the Mobile device Center installation program.   |
| 5.  | Press <b>Connect without setting up your device</b> .   |
|  | The folders on the iCON robot 60/iCON builder 60 instrument are displayed under <b>File Management</b> . Press <b>Browse the content of your device</b> . The folders of the data storage device can be found in either of the following folders: <ul style="list-style-type: none"> <li>• <b>Leica Geosystems\iCON\res\data</b></li> <li>• <b>SD Card</b></li> <li>• <b>USB memory device</b></li> </ul> |

### Setup step-by-step

Available for iCON robot 60.



| Step | Description   |
|------|---|
|      | Refer to "4.1 Instrument Setup" for the initial instrument setup onto a tripod. To remove the instrument carry handle: Press and hold the four unlock push buttons and lift off the handle.   |
| 1.   | To install the CommunicationHandle, first make sure that the interface connection on the underside of the handle is on the same side as the Communication side cover. Then press and hold the four unlock push buttons and attach the handle. |
|      | Ensure that there is a tight fit with the instrument after releasing the push buttons. If no connection can be found, re-check that handle is seated firmly.  |
| 2.   | Swing the CommunicationHandle antenna into an upright position.   |
|      | Refer to field software manual for additional information.  |

**Turning the instrument on**

Press and hold power key (  ) for 2 s.


 The Instrument must have a power supply.

**Turning the instrument off**


Press and hold power key (  ) for 5 s.

 The instrument must be on.

**Power Options menu**

Press and hold power key (  ) for 2 s to open **Power Options** menu.

 Instrument must be on.

| Option                       | Description   |
|------------------------------|---|
| <b>Turn off</b>              | Turn iCON robot 60/iCON builder 60 instrument off.  |
| <b>Stand-by</b>              | Put iCON robot 60/iCON builder 60 instrument into stand-by mode.<br> In stand-by mode, the iCON robot 60/iCON builder 60 instrument shuts down and reduces power consumption. Rebooting from stand-by mode is quicker than a cold start after turning off.   |
| <b>Lock keyboard</b>         | Locks the keyboard. Option turns to <b>Unlock keyboard</b> .  |
| <b>Turn off touch screen</b> | Disables touch screen. Option turns to <b>Turn on touch screen</b> .  |
| <b>Reset...</b>              | Performs one of the following options: <ul style="list-style-type: none"> <li>• <b>Restart</b> (restarts Windows CE)</li> <li>• <b>Reset Windows CE</b> (resets Windows CE and communication settings to factory defaults)</li> <li>• <b>Reset installed software</b> (resets settings of all installed software)</li> <li>• <b>Reset Windows CE and installed software</b> (resets Windows CE and settings of all installed software)</li> </ul> |



## 4.5

### 4.5.1

## Batteries

### Operating Principles

#### First-time use / Charging batteries

- The battery must be charged prior to using it for the first time.
- The permissible temperature range for charging is between 0°C to +40°C/ +32°F to +104°F. For optimal charging, we recommend charging the batteries at a low ambient temperature of +10°C to +20°C/+50°F to +68°F if possible.
- It is normal for the battery to become warm during charging. Using the chargers recommended by Leica Geosystems, it is not possible to charge the battery if the temperature is too high.
- For Li-Ion batteries, a single refreshing cycle is sufficient. We recommend carrying out a refreshing cycle when the battery capacity indicated on the charger or on a Leica Geosystems product deviates significantly from the actual battery capacity available.

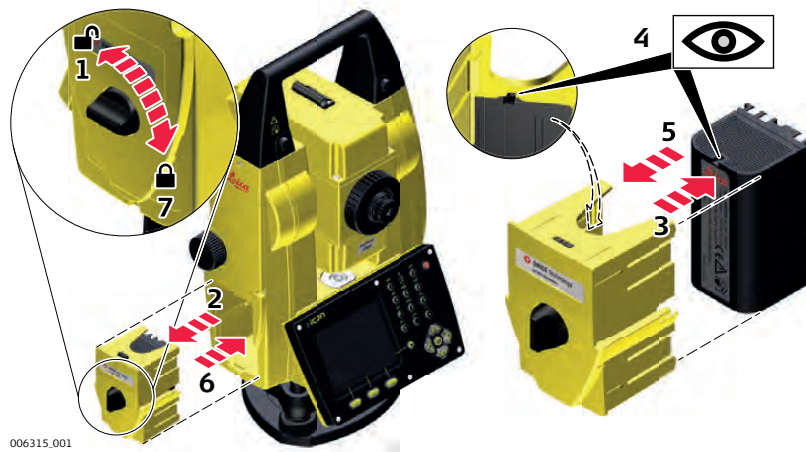
#### Operation / Discharging

- The batteries can be operated from -20°C to +55°C/-4°F to +131°F.
- Low operating temperatures reduce the capacity that can be drawn; high operating temperatures reduce the service life of the battery.

### 4.5.2

### Battery for the iCON robot 60/iCON builder 60 Instrument

#### Change battery step-by-step



| Step | Description   |
|------|---|
| 1.   | Face the instrument so that the vertical drive screw is on the left. The battery compartment is below the vertical drive. Turn the knob to the vertical position, opening the lid of the battery compartment. |
| 2.   | Pull out the battery housing.   |
| 3.   | Pull the battery from the battery housing.  |
| 4.   | A pictogram of the battery is displayed inside the battery housing. This pictogram is a visual aid to assist in placing the battery correctly.  |
| 5.   | Place the battery into the battery housing, ensuring that the contacts are facing outward. Click the battery into position.   |
| 6.   | Place the battery housing into the battery compartment. Push the battery housing in until it fits completely into the battery compartment.  |
| 7.   | Turn the knob to lock the battery compartment. Ensure that the knob is returned to its original horizontal position.  |

**Description**

The Laser Guide can be operated and configured manually or via the serial RS232 interface of the iCON robot 60/iCON builder 60 G instrument.

---



The Laser Guide is automatically turned off temporarily during distance measurement.

---



For instruments equipped with reflectorless EDM the Laser Guide is automatically turned off when the reflectorless laser pointer is turned on.

---



Refer to the GeoCOM Reference Manual for further information on GeoCOM.

---



- Keep the card dry.
- Use it only within the specified temperature range.
- Do not bend the card.
- Protect the card from direct impacts.


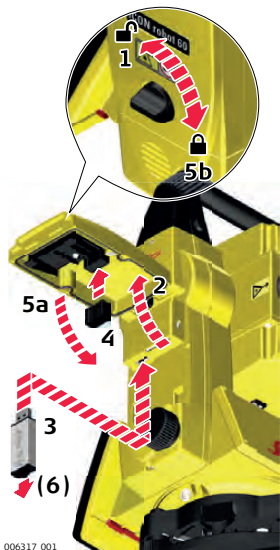



Failure to follow these instructions could result in data loss and/or permanent damage to the card.

#### Insert and remove an SD card step-by-step

| Step | Description  |  |
|------|--|--|
|      | The SD card is inserted into a slot inside the Communication side cover of the instrument.   |  |
| 1.   | Turn the knob on the Communication side cover to the vertical position to unlock the communication compartment.  |  |
| 2.   | Open the lid of the communication compartment to access the communication ports.   |  |
| 3.   | Slide the SD card firmly into the SD slot until it clicks into position.<br>The card must be held with the contacts at the top and facing toward the instrument.<br>Do not force the card into the slot. |  |
| 4.   | Close the lid and turn the knob to the horizontal position to lock the communication compartment.  |  |
| 5.   | To remove the SD card, open the lid of the communication compartment and gently press on the top of the card to release it from the slot.  |  |

## Insert and remove a USB stick step-by-step

| Step  | Description  |   |
|---|--|---|
|  | The USB stick is inserted into the USB host port inside the Communication side cover of the instrument.  |  |
| 1.  | Turn the knob on the Communication side cover to the vertical position to unlock the communication compartment.  |   |
| 2.  | Open the lid of the communication compartment to access the communication ports.   |   |
| 3.  | Slide the USB stick with the Leica logo facing you firmly into the USB host port until it clicks into position.<br> Do not force the USB stick into the port. |   |
| 4.  | If desired, store the lid of the USB stick on the underside of the compartment lid.  |   |
| 5.  | Close the lid and turn the knob to the horizontal position to lock the compartment.  |   |
| 6.  | To remove the USB stick, open the lid of the compartment and slide the USB stick out of the port.  |   |

**Description**

- The instrument incorporates an autodetect behaviour and automatically detects the following devices:
    - CommunicationHandle
    - radios
  - Whenever a device is attached, the instrument responds with two short beeps.
  - Whenever a device is removed, the instrument responds with one long beep.
- 

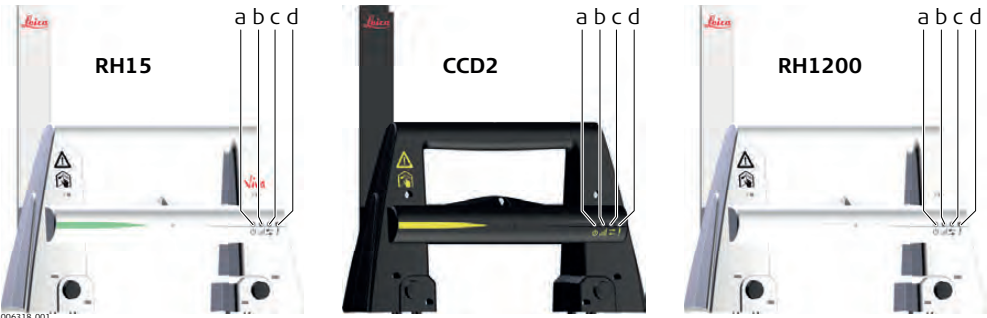
**Communication-Handle**

- CommunicationHandle is automatically detected by the instrument when it is attached.
  - Long range Bluetooth Handles appear as "C2" identification while they are searched for pairing. Example reading: "iCR62 1623207 C2"
    - CCD2 = Bluetooth shown as "C2"
-

LED Indicators on  
Communication-  
Handle

**Description**  
The CommunicationHandle has Light Emitting Diode indicators. They indicate the basic CommunicationHandle status.

**Diagram of the LED Indicators**

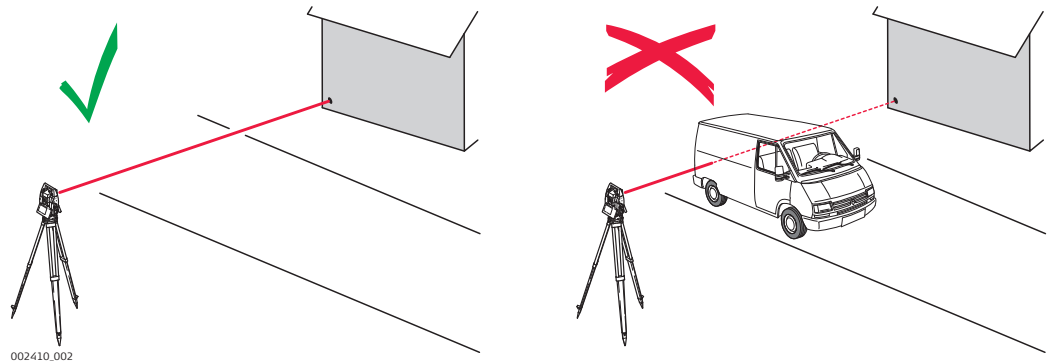


- a) Power LED
- b) Link LED
- c) Data Transfer LED
- d) Mode LED

**Description of the LED Indicators**

| IF the            | is                      | THEN                                       |
|-------------------|-------------------------|--|
| Power LED         | off                     | power is off.                              |
|                   | green                   | power is on.                               |
| Link LED          | off                     | no radio link to field controller.         |
|                   | red                     | radio link to field controller.            |
| Data Transfer LED | off                     | no data transfer to/from field controller. |
|                   | green or green flashing | data transfer to/from field controller.    |
| Mode LED          | off                     | data mode.                                 |
|                   | red                     | configuration mode.                        |

### Distance measurement



When measurements are being made using the red laser EDM, the results can be influenced by objects passing between the EDM and the intended target surface. This occurs because reflectorless measurements are made to the first surface returning sufficient energy to allow the measurement to take place. For example, if the intended target surface is the surface of a building, but a vehicle passes between the EDM and the target surface as the measurement is triggered, the measurement may be made to the side of the vehicle. The result is the distance to the vehicle, not to the surface of the building.

If using the long range measurement mode ( $> 1000\text{ m}$ ,  $> 3300\text{ ft}$ ) to prisms, and an object passes within  $30\text{ m}$  of the EDM as the measurement is triggered, the distance measurement may be similarly effected due to the strength of the laser signal.



Very short distances can also be measured reflectorless in **Reflectorless** mode to well reflecting natural targets. The distances are corrected with the additive constant defined for the active reflector.



### CAUTION

Due to laser safety regulations and measuring accuracy, using the Long Range Reflectorless EDM is only allowed to prisms that are more than  $1000\text{ m}$  ( $3300\text{ ft}$ ) away.



Accurate measurements to prisms should be made in prism mode.



When a distance measurement is triggered, the EDM measures to the object which is in the beam path at that moment. If a temporary obstruction, for example a passing vehicle, heavy rain, fog or snow is between the instrument and the point to be measured, the EDM may measure to the obstruction.



Do not measure with two instruments to the same target simultaneously to avoid getting mixed return signals.

### ATR/lock

Instruments equipped with an ATR sensor permit automatic angle and distance measurements to prisms. The prism is sighted with the optical sight. After initiating a distance measurement, the instrument sights the prism centre automatically. Vertical and horizontal angles and the distance are measured to the centre of the prism. The lock mode enables the instrument to follow a moving prism.




As with all other instrument errors, the collimation error of the automatic aiming must be redetermined periodically. Refer to "5 Check & Adjust" about checking and adjusting instruments.



When a measurement is triggered while the prism is still moving, distance and angle measurements may not be made for the same position and coordinates may vary.



If the prism location is changed too quickly, the target may be lost. Make sure that the speed does not exceed the figure given in the technical data.

|   |   |      |   |   |  |   |   |   |                    |     |  |
|---|---|------|---|---|--|---|---|---|--------------------|-----|--|
| <b>Description</b>  | <p>Leica Geosystems instruments are manufactured, assembled and adjusted to the best possible quality. Quick temperature changes, shock or stress can cause deviations and decrease the instrument accuracy. It is therefore recommended to check and adjust the instrument from time to time. This check and adjust can be done in the field by running through specific measurement procedures. The procedures are guided and must be followed carefully and precisely as described in the following chapters. Some other instrument errors and mechanical parts can be adjusted mechanically.</p>  |      |   |   |  |   |   |   |                    |     |  |
| <b>Electronic adjustment</b>  | <p>The following instrument errors can be checked and adjusted electronically:</p> <table> <tr> <td>l, t</td><td>Compensator longitudinal and transversal index errors</td></tr> <tr> <td>i</td><td>Vertical index error, related to the standing axis</td></tr> <tr> <td>c</td><td>Horizontal collimation error, also called line of sight error</td></tr> <tr> <td>a</td><td>Tilting axis error</td></tr> <tr> <td>ATR</td><td>ATR zero point error for Hz and V - option</td></tr> </table> <p>If the compensator and the horizontal corrections are activated in the instrument configuration, every angle measured in the daily work is corrected automatically.</p> | l, t | Compensator longitudinal and transversal index errors | i | Vertical index error, related to the standing axis | c | Horizontal collimation error, also called line of sight error | a | Tilting axis error | ATR | ATR zero point error for Hz and V - option |
| l, t  | Compensator longitudinal and transversal index errors   |      |   |   |  |   |   |   |                    |     |  |
| i   | Vertical index error, related to the standing axis  |      |   |   |  |   |   |   |                    |     |  |
| c   | Horizontal collimation error, also called line of sight error   |      |   |   |  |   |   |   |                    |     |  |
| a   | Tilting axis error  |      |   |   |  |   |   |   |                    |     |  |
| ATR   | ATR zero point error for Hz and V - option  |      |   |   |  |   |   |   |                    |     |  |
| <b>Mechanical adjustment</b>  | <p>The following instrument parts can be adjusted mechanically:</p> <ul style="list-style-type: none"> <li>• Circular level on instrument and tribrach</li> <li>• Optical plummet - option on tribrach</li> <li>• Allen screws on tripod</li> </ul>   |      |   |   |  |   |   |   |                    |     |  |
| <b>Precise measurements</b>   | <p>To get precise measurements in the daily work, it is important:</p> <ul style="list-style-type: none"> <li>• To check and adjust the instrument from time to time.</li> <li>• To take high precision measurements during the check and adjust procedures.</li> <li>• To measure targets in two faces. Some of the instrument errors are eliminated by averaging the angles from both faces.</li> </ul>   |      |   |   |  |   |   |   |                    |     |  |
|  | <p>During the manufacturing process, the instrument errors are carefully determined and set to zero. As mentioned above, these errors can change and it is highly recommended to redetermine them in the following situations:</p> <ul style="list-style-type: none"> <li>• Before the first use</li> <li>• Before every high precision survey</li> <li>• After rough or long transportation</li> <li>• After long working periods</li> <li>• After long storage periods</li> <li>• If the temperature difference between current environment and the temperature at the last calibration is more than 20°C</li> </ul>  |      |   |   |  |   |   |   |                    |     |  |



**Summary of errors  
to be adjusted elec-  
tronically**

| Instrument error            | Effects<br>Hz | Effects V | Elimination<br>with two face<br>measurement | Automatically<br>corrected with<br>proper adjust-<br>ment |
|-----------------------------|---------------|-----------|---|---|
| c - Line of sight error     | ✓             | -         | ✓   | ✓   |
| a - Tilting axis error      | ✓             | -         | ✓   | ✓   |
| l - Compensator index error | -             | ✓         | ✓   | ✓   |
| t - Compensator index error | ✓             | -         | ✓   | ✓   |
| i - Vertical index error    | -             | ✓         | ✓   | ✓   |
| ATR Collimation error       | ✓             | ✓         | -   | ✓   |



Before determining the instrument errors, the instrument has to be levelled using the electronic level.

The tribrach, the tripod and the underground should be stable and secure from vibrations or other disturbances.

---



The instrument should be protected from direct sunlight to avoid thermal warming.

It is also recommended to avoid strong heat shimmer and air turbulence. The best conditions are early in the morning or with overcast sky.

---



Before starting to work, the instrument has to become acclimatised to the ambient temperature. Approximately two minutes per °C of temperature difference from storage to working environment, but at least 15 min, should be taken into account.

---



Even after adjustment of the ATR, the crosshairs may not be positioned exactly on the centre of the prism after an ATR measurement has been completed. This outcome is a normal effect. To speed up the ATR measurement, the telescope is normally not positioned exactly on the centre of the prism. These small deviations/ATR offsets, are calculated individually for each measurement and corrected electronically. This means that the horizontal and vertical angles are corrected twice: first by the determined ATR errors for Hz and V, and then by the individual small deviations of the current aiming.

---


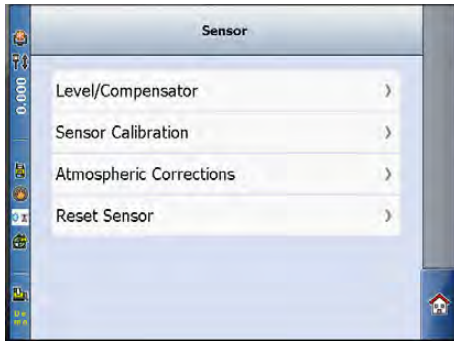


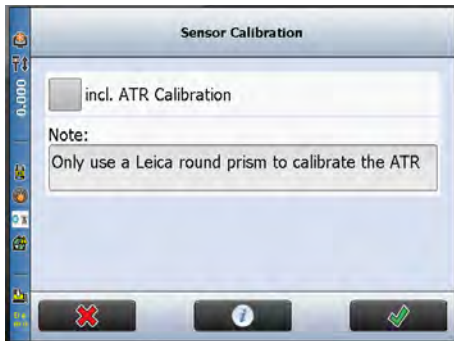
**Description**




The combined adjustment procedure determines the following instrument errors in one process:

|        |   |
|--------|---|
| I, t   | Compensator longitudinal and transversal index errors         |
| i      | Vertical index error, related to the standing axis            |
| c      | Horizontal collimation error, also called line of sight error |
| ATR Hz | ATR zero point error for horizontal angle option              |
| ATR V  | ATR zero point error for vertical angle option                |

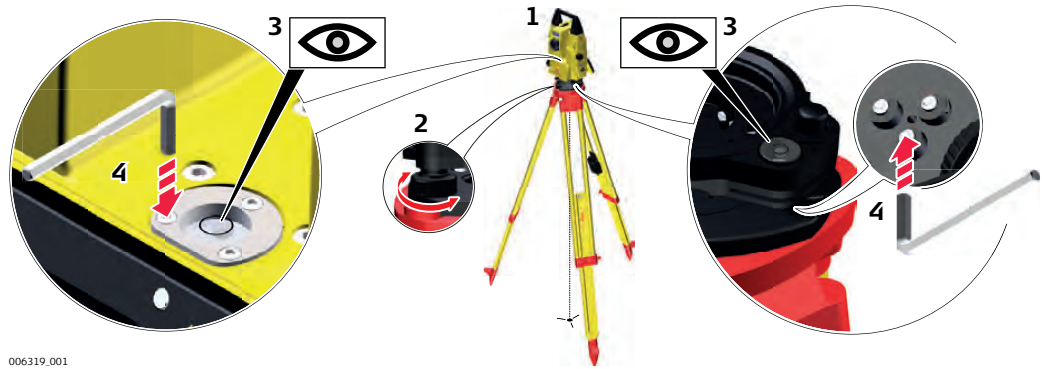
**Combined adjustment procedure step-by-step**

The following description explains the most common settings:


| Step  | Description  |
|---|--|
| 1.  | <p>Connect the device with the Instrument.</p> <p>Press <b>Sensor</b>  in the Home Menu.</p> <p>Select your instrument and tap the arrow.</p> <p>Select <b>Sensor Calibration</b>.</p>                                |
|  | <p>It is recommended to use a clean Leica circular prism as target. Do not use a 360° prism.</p>   |
| 2.  | <p>Select the <b>incl. ATR Calibration</b> option if you like to calibrate the ATR.</p> <p>Tap  to see which instrument errors are determined.</p> <p>Follow the wizard which guides through the calibration.</p>  |
| 3.  | <p>Aim the telescope accurately at a target at about 100 m distant. The target must be positioned within <math>\pm 9^\circ/\pm 10</math> gon of the horizontal plane. Start the procedure in telescope face one.</p> <p>Press the measurement keys to measure and to continue to the next step. Motorised instruments change automatically to face one.</p>                              |

| Step | Description   |
|------|---|
|      | <div data-bbox="528 142 986 485"> </div> <div data-bbox="1018 142 1469 478"> </div> <p data-bbox="528 499 1398 527">  The fine pointing has to be performed manually in both faces. </p>  |
| 4.   | <p data-bbox="528 548 1136 590">Tap  in the wizard to get to the next page.</p> <p data-bbox="528 600 1469 695">Aim the telescope accurately at a target at about 100 m distant or less if not possible. The target must be positioned at least 27°/30 gon above or beneath the horizontal plane.</p> <p data-bbox="528 699 1465 730">Press the measurement keys to measure and to continue to the next step.</p> <p data-bbox="528 735 1313 766">Motorised instruments change automatically to the other face.</p> <div data-bbox="528 783 986 1119"> </div> <div data-bbox="1018 783 1469 1119"> </div> <p data-bbox="528 1136 1398 1163">  The fine pointing has to be performed manually in both faces. </p> |
| 5.   | <p data-bbox="528 1178 817 1209"><b>Adjustment Accuracy</b></p> <p data-bbox="528 1230 1469 1304">After pressing the last  in the wizard the results are shown and stored to the instrument.</p> <div data-bbox="528 1325 986 1661"> </div>  |
| 6.   | <p data-bbox="528 1682 1107 1713">Tap  to get back to the <b>Devices</b> page.</p>   |

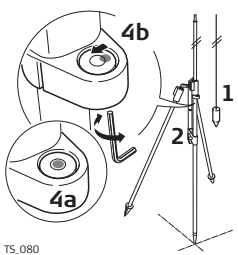

### Adjusting the circular level step-by-step



006319.001

| Step  | Description   |
|---|---|
| 1.  | Place and secure the instrument into the tribrach and onto a tripod.  |
| 2.  | Using the tribrach footscrews, level the instrument with the electronic level.  |
| 3.  | Check the position of the circular level on the instrument and tribrach.  |
| 4.  | a) If both circular levels are centred, no adjustments are necessary  |
|   | b) If one or both circular levels are not centred, adjust as follows:   |
|   | <b>Instrument:</b> If it extends beyond the circle, use the supplied allen key to centre it with the adjustment screws. Turn the instrument by 200 gon (180°). Repeat the adjustment procedure if the circular level does not stay centred. |
|   | <b>Tribrach:</b> If it extends beyond the circle, use the supplied allen key to centre it with the adjustment screws.   |
|  | After the adjustments, all adjusting screws must have the same tightening tension and no adjusting screw should be loose.   |

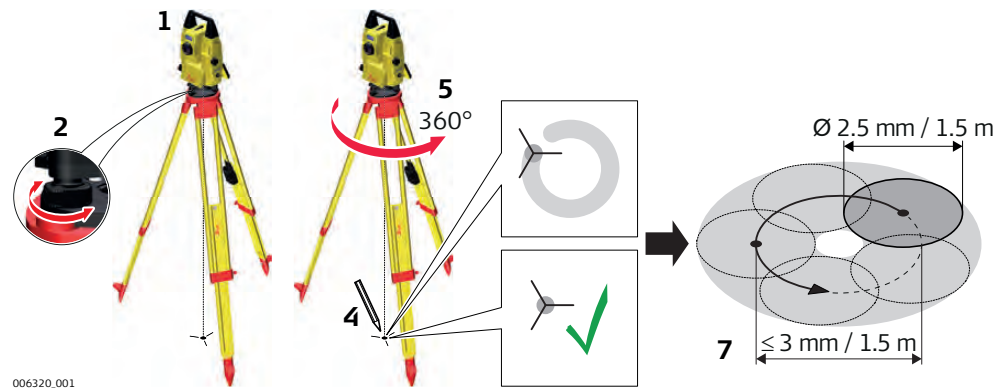
### Adjusting the circular level step-by-step

| Step  | Description   | <br>TS_080 |
|---|---|---|
| 1.  | Suspend a plumb line.   |   |
| 2.  | Use a pole bipod, to align the prism pole parallel to the plumb line.   |   |
| 3.  | Check the position of the circular level on the prism pole.   |   |
| 4.  | a) If the circular level is centred, no adjustment is necessary.  |   |
|   | b) If the circular level is not centred, use an allen key to centre it with the adjustment screws.                        |   |
|  | After the adjustments, all adjusting screws must have the same tightening tension and no adjusting screw should be loose. |   |



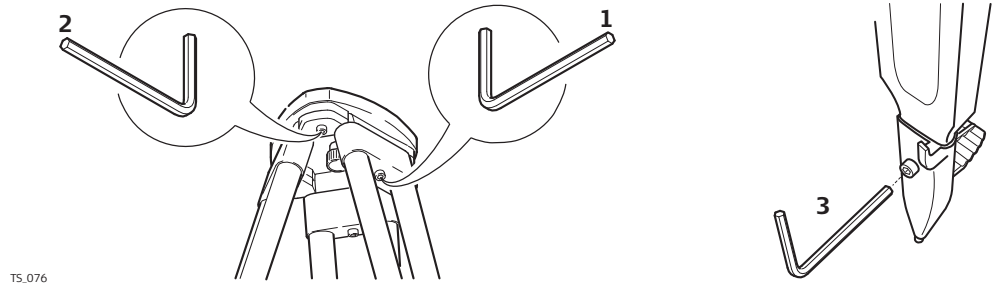
The laser plummet is located in the vertical axis of the instrument. Under normal conditions of use, the laser plummet does not need adjusting. If an adjustment is necessary due to external influences, return the instrument to any Leica Geosystems authorised service workshop.

### Inspecting the laser plummet step-by-step




The following table explains the most common settings.

| Step | Description   |
|------|---|
| 1.   | Place and secure the instrument into the tribrach and onto a tripod.  |
| 2.   | Using the tribrach footscrews, level the instrument with the electronic level.  |
| 3.   | The laser plummet is switched on when the <b>Level &amp; Compensator</b> screen is entered. Inspection of the laser plummet should be carried out on a bright, smooth and horizontal surface, like a sheet of paper.  |
| 4.   | Mark the centre of the red dot on the ground.   |
| 5.   | Turn the instrument through 360° slowly, carefully observing the movement of the red laser dot.   |
|      | The maximum diameter of the circular movement described by the centre of the laser point must not exceed 3 mm at a distance of 1.5 m.   |
| 6.   | If the centre of the laser dot describes a perceptible circular movement, or moves more than 3 mm away from the point which was first marked, an adjustment may be required. Inform your nearest Leica Geosystems authorised service workshop. Depending on brightness and surface, the diameter of the laser dot can vary. At 1.5 m, it is about 2.5 mm. |

**Servicing the tripod  
step-by-step**

The following table explains the most common settings.

| Step  | Description   |
|---|---|
|  | The connections between metal and timber components must always be firm and tight.  |
| 1.  | Tighten the leg cap screws moderately, with the supplied allen key.   |
| 2.  | Tighten the articulated joints on the tripod head enough to keep the tripod legs open when lifting the tripod off the ground. |
| 3.  | Tighten the allen screws of the tripod legs.  |

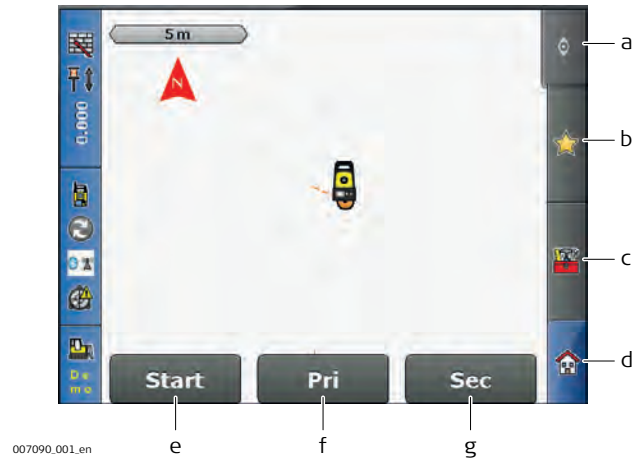


## 6 TPS Specific Functionality within iCON site/iCON build

### 6.1 Machine Control Tools

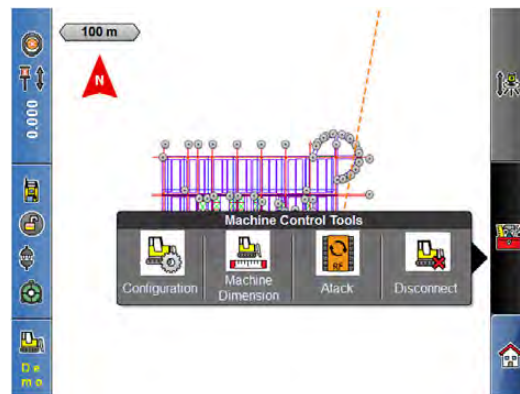
#### Map Screen elements

Select **Machine Control Tools** from the Map Screen.



- a) Map handler
- b) Favourites
- c) Toolbox
- d) Home key
- e) To start measurements
- f) To measure the primary prism
- g) To measure the secondary prism


007090\_001\_en



#### Machine Control Tools elements

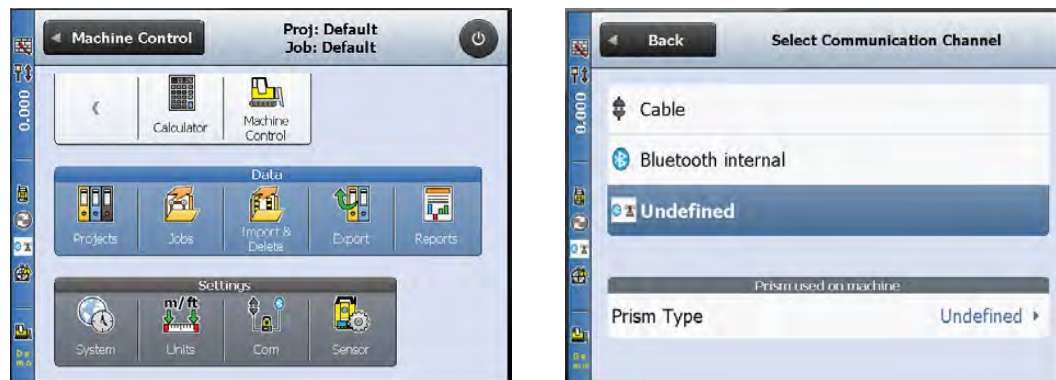
| Element | Description  |
|---------|--|
|         | Sets limits and tolerances for machine control.  |
|         | Wizard to measure the dimensions of the machine.                                       |
|         | Wizard to align machine tracks for paving machines.                                    |
|         | To disconnect the TPS from the machine and make the TPS available for other workflows. |

### Communication settings

Select  from the Home Menu.

Set the communication channel. Select between **Cable**, **Internal Bluetooth**, or for iCON robot 60 **Undefined**.

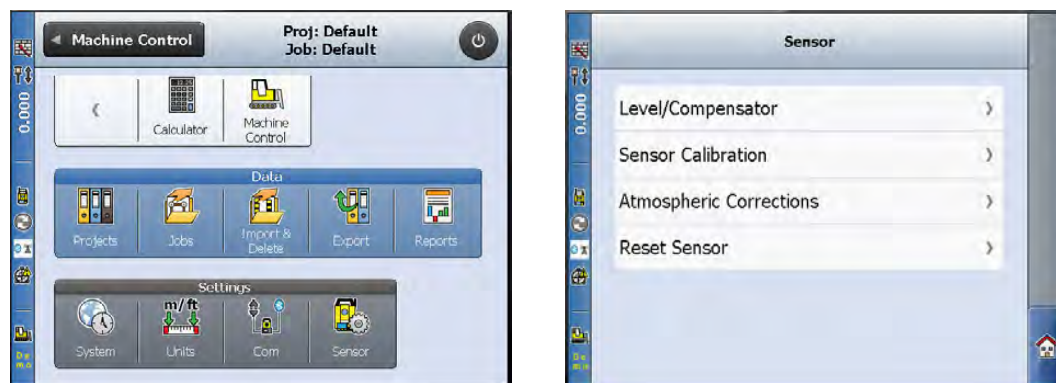
For iCON robot 60: Select the prism type used on the machine.



### Sensor settings

Sensor settings can be altered in **Sensor**  from the Home Menu.






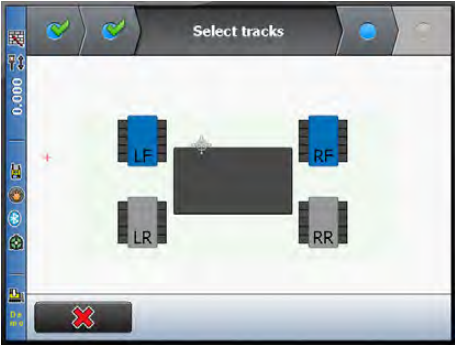
Configure the settings for **Level/Compensator**, **Sensor Calibration**, **Atmospheric Corrections** and **Reset Sensor**

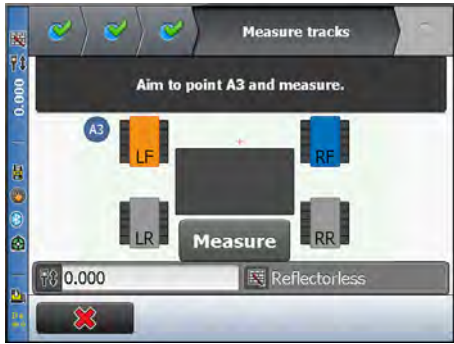

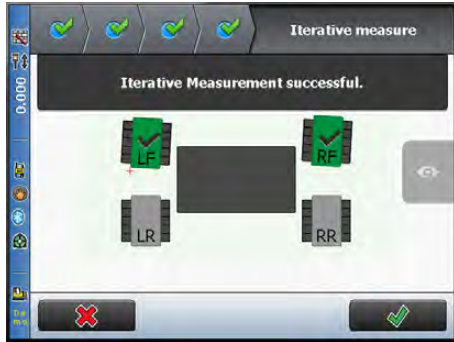



**Description**

Atack is an application to adjust the four tracks of a concrete paver dynamically relative to the body of the machine. A wizard guides through the process requiring some user interaction.

**Adjusting tracks step-by-step**

| Step | Description  |
|------|--|
| 1.   | <p>Select  from the <b>Machine Control Tools</b> Toolbox to start the wizard.</p>     |
| 2.   | <p>Select an option.</p> <p><b>PRI/SEC</b></p> <p>Aim to <b>PR</b>imary prism and measure. Then aim to <b>SEC</b>ondary prism and measure.</p> <p><b>Parallel</b></p> <p>Aim to first point at the side of the machine and measure. Then aim to second point at the side of the machine and measure.</p> <p><b>Perpendicular</b></p> <p>Aim to first point at the rear of the machine and measure. Then aim to second point at the rear of the machine and measure.</p>  |
| 3.   | <p>Follow the instructions on the screen.</p> <p>Then tap the next Wizard step  to proceed.</p>   |
| 4.   | <p>Tap on all tracks you want to measure.</p> <p>To select all tracks at once, tap on the grey square in the middle.</p> <p>The colours of the track symbols indicate:</p> <ul style="list-style-type: none"> <li>• Blue = Track selected</li> <li>• Grey = Track not selected</li> </ul> <p>Then tap the next Wizard step  to proceed.</p>  |

| Step | Description  |
|------|--|
| 5.   | Measure each track twice.  |
| 6.   | <p>Check the prism selection and prism height.</p> <p>Tap <b>Measure</b> to start the measurement of the selected tracks.</p> <p>The colours of the track symbols indicate:</p> <ul style="list-style-type: none"> <li>• Blue = Track selected</li> <li>• Grey = Track not selected</li> <li>• Orange = Track currently measured</li> </ul>   |
| 7.   | <p>Aim at the prisms and measure as indicated in the wizard.</p> <ul style="list-style-type: none"> <li>• LF = Left front</li> <li>• LR = Left rear</li> <li>• RF = Right front</li> <li>• RR = Right rear</li> </ul>  |
| 8.   | <p>👉 Do not touch the total station!</p> <p>Go to the machine and supervise the track alignment.</p> <p>The application</p> <ul style="list-style-type: none"> <li>• compares the measured track alignment with the heading of machine.</li> <li>• iteratively repeats measurements until the tracks are aligned.</li> </ul> <p>The colours of the track symbols indicate:</p> <ul style="list-style-type: none"> <li>• Blue = Track waiting for alignment</li> <li>• Orange = Track currently being aligned</li> <li>• Green = Track has been aligned</li> </ul> <div style="display: flex; justify-content: space-around;">   </div> |
| 9.   | <p>When the process is finished, go back to the instrument.</p> <p>Tap  to accept.</p>  |

## 7 Care and Transport

### 7.1 Transport

|   |  |
|---|--|
| <b>Transport in the field</b>           | <p>When transporting the equipment in the field, always make sure that you</p> <ul style="list-style-type: none"><li>• either carry the product in its original transport container,</li><li>• or carry the tripod with its legs splayed across your shoulder, keeping the attached product upright.</li></ul> |
| <b>Transport in a road vehicle</b>      | <p>Never carry the product loose in a road vehicle, as it can be affected by shock and vibration. Always carry the product in its transport container, original packaging or equivalent and secure it.</p>   |
| <b>Shipping</b>                         | <p>When transporting the product by rail, air or sea, always use the complete original Leica Geosystems packaging, transport container and cardboard box, or its equivalent, to protect against shock and vibration.</p>   |
| <b>Shipping, transport of batteries</b> | <p>When transporting or shipping batteries, the person in charge of the product must ensure that the applicable national and international rules and regulations are observed. Before transportation or shipping, contact your local passenger or freight transport company.</p>                               |
| <b>Field adjustment</b>                 | <p>Periodically carry out test measurements and perform the field adjustments indicated in the User Manual, particularly after the product has been dropped, stored for long periods or transported.</p>   |

### 7.2 Storage

|                         |   |
|-------------------------|---|
| <b>Product</b>          | <p>Respect the temperature limits when storing the equipment, particularly in summer if the equipment is inside a vehicle. Refer to "Technical Data" for information about temperature limits.</p>  |
| <b>Field adjustment</b> | <p>After long periods of storage inspect the field adjustment parameters given in this user manual before using the product.</p>  |
| <b>Li-Ion batteries</b> | <ul style="list-style-type: none"><li>• Refer to "Technical Data" for information about storage temperature range.</li><li>• Remove batteries from the product and the charger before storing.</li><li>• After storage recharge batteries before using.</li><li>• Protect batteries from damp and wetness. Wet or damp batteries must be dried before storing or use.</li><li>• A storage temperature range of 0°C to +30°C / +32°F to +86°F in a dry environment is recommended to minimize self-discharging of the battery.</li><li>• At the recommended storage temperature range, batteries containing a 40% to 50% charge can be stored for up to one year. After this storage period the batteries must be recharged.</li></ul> |

## 7.3

## Cleaning and Drying

### Product and accessories

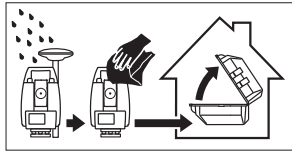
- Blow dust off lenses and prisms.
- Never touch the glass with your fingers.
- Use only a clean, soft, lint-free cloth for cleaning. If necessary, moisten the cloth with water or pure alcohol. Do not use other liquids; these can attack the polymer components.

### Fogging of prisms

Prisms that are cooler than the ambient temperature tend to fog. It is not enough simply to wipe them. Keep them for some time inside your jacket or in the vehicle to allow them to adjust to the ambient temperature.

### Damp products

Dry the product, the transport container, the foam inserts and the accessories at a temperature not greater than 40°C /104°F and clean them. Remove the battery cover and dry the battery compartment. Do not repack until everything is completely dry. Always close the transport container when using in the field.



### Cables and plugs

Keep plugs clean and dry. Blow away any dirt lodged in the plugs of the connecting cables.

## 7.4

## Maintenance

### Motorisation

An inspection of the motorisation in motorised instruments must be done in a Leica Geosystems authorised service workshop.

Following conditions:

- After about 4000 hours operation.
- Twice a year in case of permanent use of the instrument, for example in monitoring applications.

## 8 Technical Data

### 8.1 Angle Measurement


#### Accuracy

| Type            | Available angular accuracies | Standard deviation | Display resolution |        |        |
|-----------------|------------------------------|--------------------|--------------------|--------|--------|
|                 | ["]                          | [mgon]             | ["]                | [°]    | [mgon] |
| iCON robot 60   | 1                            | 0.3                | 1                  | 0.0001 | 0.1    |
|                 | 2                            | 0.6                | 1                  | 0.0001 | 0.1    |
|                 | 5                            | 1.5                | 1                  | 0.0001 | 0.1    |
| iCON builder 60 | 2                            | 0.6                | 1                  | 0.0001 | 0.1    |
|                 | 5                            | 1.5                | 1                  | 0.0001 | 0.1    |
|                 | 9                            | 2.8                | 1                  | 0.0001 | 0.1    |

#### Characteristics

Absolute, continuous, diametric.

## Range

| Reflector   | Range A |      | Range B |       | Range C |       |
|---|---------|------|---------|-------|---------|-------|
|   | [m]     | [ft] | [m]     | [ft]  | [m]     | [ft]  |
| Flat prism (Reflective tape), CPR105  | 150     | 490  | 170     | 560   | 170     | 560   |
| Flat prism (Cat-eye), CPR105  | 250     | 820  | 250     | 820   | 250     | 820   |
| Builder prism, true-zero offset, CPR111   | 450     | 1500 | 800     | 2600  | 1000    | 3500  |
| Standard prism (GPR1)   | 1800    | 6000 | 3000    | 10000 | 3500    | 12000 |
| Three standard prisms (GPR1)  | 2300    | 7500 | 4500    | 14700 | 5400    | 17700 |
| 360° prism (GRZ4, GRZ122)   | 800     | 2600 | 1500    | 5000  | 2000    | 7000  |
| 360° Mini prism (GRZ101)  | 450     | 1500 | 800     | 2600  | 1000    | 3300  |
| Mini prism (GMP101)   | 800     | 2600 | 1200    | 4000  | 2000    | 7000  |
| Reflector tape (GZM31)<br>60 mm x 60 mm   | 150     | 500  | 250     | 800   | 250     | 800   |
| Machine Automation power prism (MPR122)<br> For Machine Control purposes only! | 800     | 2600 | 1500    | 5000  | 2000    | 7000  |

Shortest measuring distance: 1.5 m

## Atmospheric conditions

Range A: Strong haze, visibility 5 km; or strong sunlight, severe heat shimmer  
 Range B: Light haze, visibility about 20 km; or moderate sunlight, slight heat shimmer  
 Range C: Overcast, no haze, visibility about 40 km; no heat shimmer



Measurements can be made to reflector tapes over the entire range without external ancillary optics.

## Accuracy

Accuracy refers to measurements to standard prisms.

| EDM measuring mode   | std. dev.<br>ISO 17123-4,<br>standard prism | std. dev.<br>ISO 17123-4,<br>tape | Measurement time, typical [s] |
|----------------------|---|-----------------------------------|-------------------------------|
| Single Manual        | 1 mm + 1.5 ppm                              | 3 mm + 2 ppm                      | 2.4                           |
| Continuous with lock | 3 mm + 1.5 ppm                              | 3 mm + 2 ppm                      | < 0.15                        |

Beam interruptions, severe heat shimmer and moving objects within the beam path can result in deviations of the specified accuracy.

The display resolution is 0.1 mm.

## Characteristics

Principle: Phase measurement  
 Type: Coaxial, visible red laser  
 Carrier wave: 658 nm  
 Measuring system: System analyser basis 100 MHz - 150 MHz



## 8.3

## Distance Measurement without Reflectors

### Range

| Reflector                           | Range D |      | Range E |      | Range F |      |
|-------------------------------------|---------|------|---------|------|---------|------|
|                                     | [m]     | [ft] | [m]     | [ft] | [m]     | [ft] |
| CPR105 Flat prism (Reflective tape) | 150     | 490  | 170     | 560  | 170     | 560  |
| CPR105 Flat prism (Cat-eye)         | 250     | 820  | 250     | 820  | 250     | 820  |

### Atmospheric conditions

D: Object in strong sunlight, severe heat shimmer  
 E: Object in shade, sky overcast  
 F: Underground, night and twilight

### Accuracy

| Standard measuring | std. dev.<br>ISO 17123-4 | Measure time,<br>typical [s] | Measure time,<br>maximum [s] |
|--------------------|--------------------------|------------------------------|------------------------------|
| 0 m - 500 m        | 2 mm + 2 ppm             | 3 - 6                        | 12                           |
| >500 m             | 4 mm + 2 ppm             | 3 - 6                        | 12                           |

Object in shade, sky overcast. Beam interruptions, severe heat shimmer and moving objects within the beam path can result in deviations of the specified accuracy. The display resolution is 0.1 mm.



### Characteristics

Type: Coaxial, visible red laser  
 Carrier wave: 658 nm  
 Measuring system: System analyser basis 100 MHz - 150 MHz

### Laser dot size

| Distance [m] | Laser dot size, approximately [mm] |
|--------------|------------------------------------|
| at 30        | 7 x 10                             |
| at 50        | 8 x 20                             |
| at 100       | 16 x 25                            |

## Range ATR/LOCK

| Reflector   | Range ATR mode |      | Range Lock mode |      |
|---|----------------|------|-----------------|------|
|   | [m]            | [ft] | [m]             | [ft] |
| Builder prism, true-zero offset, CPR111   | 500            | 1600 | 400             | 1300 |
| Standard prism (GPR1)   | 1000           | 3300 | 800             | 2600 |
| 360° prism (GRZ4, GRZ122)   | 800            | 2600 | 600             | 2000 |
| 360° Mini prism (GRZ101)  | 350            | 1150 | 200             | 660  |
| Mini prism (GMP101)   | 500            | 1600 | 400             | 1300 |
| Reflector tape<br>60 mm x 60 mm   | 45             | 150  | not qualified   |      |
| Machine Automation power prism (MPR122)   | 600            | 2000 | 500             | 1600 |
|  For Machine Control purposes only!  |                |      |                 |      |
|  The maximum range can be restricted by poorer conditions, for example rain. |                |      |                 |      |

Shortest measuring distance: 360° prism ATR: 1.5 m

Shortest measuring distance: 360° prism LOCK: 5 m



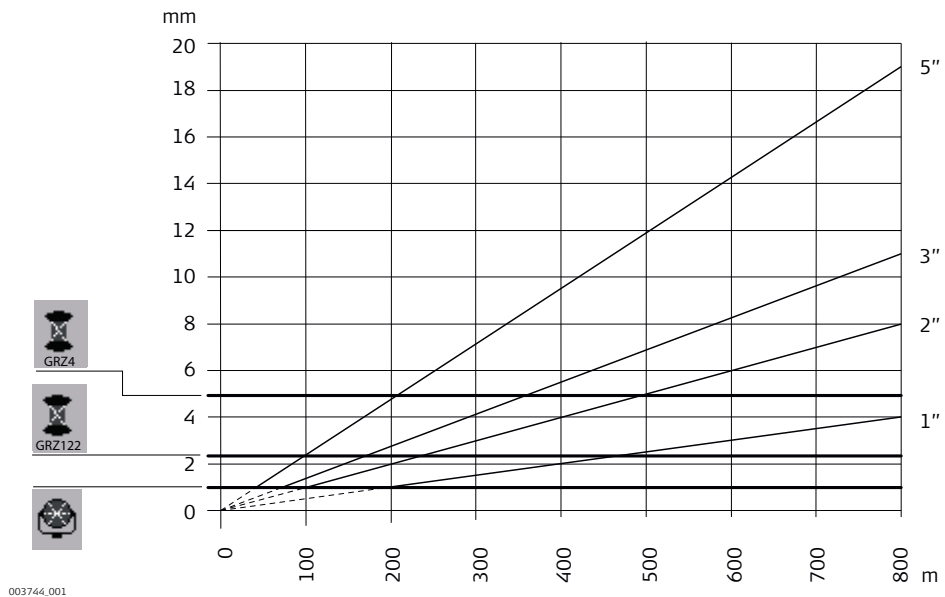
Lock mode is not available for iCON robot 60/iCON builder 60 Lite instruments.

**ATR accuracy with  
the GPR1 prism**

ATR angle accuracy Hz, V (std. dev. ISO 17123-3): 1 " (0.3 mgon)  
Base Positioning accuracy (std.dev.): ± 1 mm

## System accuracy with ATR

- The accuracy with which the position of a prism can be determined with Automatic Target Aiming (ATR) depends on several factors such as internal ATR accuracy, instrument angle accuracy, prism type, selected EDM measuring program and the external measuring conditions. The ATR has a basic standard deviation level of  $\pm 1$  mm. Above a certain distance, the instrument angle accuracy predominates and takes over the standard deviation of the ATR.
- The following graph shows the ATR standard deviation based on three different prism types, distances and instrument accuracies.



- Leica GRZ4 prism (360°)
- Leica GRZ122 prism (360°)
- Leica circular prisms and Leica circular Mini prisms
- mm ATR accuracy [mm]
- m Distance measurement [m]
- " Instrument angle accuracy ["]

## Maximum speed in lock mode

Maximum tangential speed: 5 m/s at 20 m; 25 m/s at 100 m  
Maximum radial speed with **Continuous**: 5 m/s


## Searching

Typical search time in field of view: 1.5 s  
Field of view: 1°25'/1.55 gon  
Definable search windows: Yes

## Characteristics

Principle: Digital image processing  
Type: Infrared laser

**Range**

| Reflector  | Range PS |       |
|--|----------|-------|
|  | [m]      | [ft]  |
| Standard prism (GPR1)  | 300      | 1000  |
| 360° prism (GRZ4, GRZ122)  | 300*     | 1000* |
| Mini prism (GMP101)  | 100      | 330   |
| Machine Automation power prism (MPR122)  | 300*     | 1000* |
|  For Machine Control purposes only! |          |       |

Measurements at the vertical limits of the fan or under unfavourable atmospheric conditions may reduce the maximum range. (\*optimally aligned to the instrument)

Shortest measuring distance: 1.5 m

**Searching**

|                           |                        |
|---------------------------|------------------------|
| Typical search time:      | < 10 s                 |
| Default search area:      | Hz: 400 gon, V: 40 gon |
| Definable search windows: | Yes                    |

**Characteristics**

|            |                           |
|------------|---------------------------|
| Principle: | Digital signal processing |
| Type:      | Infrared laser            |

**Concept**

- Telescope for dual face measurement
- User adjustment for laser beam

**Laser**

Type: Visible, red, laser class 3R  
Carrier wave: 657 nm

**Optics**

Line of sight offset: 52.20 mm  
Focussing distance: 22.76 mm  
Beam angle: 0.09 mrad

**Power**

Power supply: From instrument  
Power consumption: ca. 0.2 W

**Environmental specifications****Temperature**

| Operating temperature [°C] | Storage temperature [°C] |
|----------------------------|--------------------------|
| -20 to +50                 | -40 to +70               |

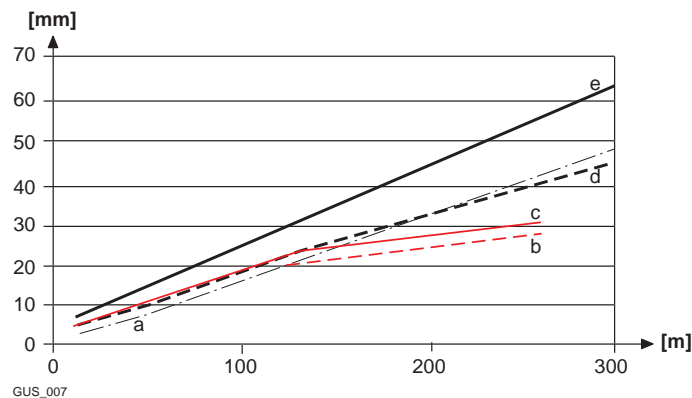
**Range**

Daylight: 250 m  
Darkness: 500 m

**Beam diameter**

The laser beam diameter is influenced by the intensity of the laser guide, by the application distance, by the characteristics of the surface and by the ambient light.

**Typical laser beam diameter on white, smooth surfaces with intensity 50% and 100%**



- a) Theoretical 1/e<sup>2</sup>
- b) Daylight, intensity 50%
- c) Daylight, intensity 100%
- d) Darkness, intensity 50%
- e) Darkness, intensity 100%

## 8.7

## Conformity to National Regulations

### 8.7.1

### iCON robot 60/iCON builder 60

#### Conformity to national regulations

- FCC Part 15 (applicable in US)
- Hereby, Leica Geosystems AG, declares that the product iCON robot 60/iCON builder 60 is in compliance with the essential requirements and other relevant provisions of Directive 1999/5/EC and other applicable European Directives. The declaration of conformity may be consulted at <http://www.leica-geosystems.com/ce>.



Class 1 equipment according European Directive 1999/5/EC (R&TTE) can be placed on the market and be put into service without restrictions in any EU Member state.

- The conformity for countries with other national regulations not covered by the FCC part 15 or European directive 1999/5/EC has to be approved prior to use and operation.
- Japanese Radio Law and Japanese Telecommunications Business Law Compliance.
  - This device is granted pursuant to the Japanese Radio Law and the Japanese Telecommunications Business Law.
  - This device should not be modified (otherwise the granted designation number will become invalid).

#### Frequency band

2402 - 2480 MHz

#### Output power

Bluetooth: 5 mW

#### Antenna

Type: Internal Microstrip antenna  
Gain: 1.5 dBi

**Conformity to national regulations**

- FCC Part 15 (applicable in US)
- Hereby, Leica Geosystems AG, declares that the CommunicationHandle is in compliance with the essential requirements and other relevant provisions of Directive 1999/5/EC and other applicable European Directives. The declaration of conformity may be consulted at <http://www.leica-geosystems.com/ce>.



Class 1 equipment according European Directive 1999/5/EC (R&TTE) can be placed on the market and be put into service without restrictions in any EEA Member state.

- The conformity for countries with other national regulations not covered by the FCC part 15 or European directive 1999/5/EC has to be approved prior to use and operation.
- Japanese Radio Law and Japanese Telecommunications Business Law Compliance.
  - This device is granted pursuant to the Japanese Radio Law and the Japanese Telecommunications Business Law.
  - This device should not be modified (otherwise the granted designation number will become invalid).

**Frequency band**

|        |                            |
|--------|----------------------------|
| RH1200 | Limited to 2409 - 2435 MHz |
| RH15   | Limited to 2402 - 2452 MHz |
| CCD2   | Limited to 2409 - 2435 MHz |

**Output power**

< 100 mW (e. i. r. p.)

**Antenna**

|            |                            |
|------------|----------------------------|
| Type:      | $\lambda/2$ dipole antenna |
| Gain:      | 2 dBi                      |
| Connector: | Special customized SMB     |

## 8.8

## General Technical Data of the Instrument

### Telescope

|                          |                          |
|--------------------------|--------------------------|
| Magnification:           | 30 x                     |
| Free Objective aperture: | 40 mm                    |
| Focusing:                | 1.7 m/5.6 ft to infinity |
| Field of view:           | 1°30'/1.66 gon.          |
|                          | 2.7 m at 100 m           |

### Compensator

| Angular accuracy<br>instrument ["] | Setting accuracy |        | Setting range |       |
|------------------------------------|------------------|--------|---------------|-------|
|                                    | ["]              | [mgon] | [']           | [gon] |
| 1                                  | 0.5              | 0.2    | 4             | 0.07  |
| 2                                  | 0.5              | 0.2    | 4             | 0.07  |
| 3                                  | 1.0              | 0.3    | 4             | 0.07  |
| 5                                  | 1.5              | 0.5    | 4             | 0.07  |

### Level

|                              |         |
|------------------------------|---------|
| Circular level sensitivity:  | 6'/2 mm |
| Electronic level resolution: | 2"      |



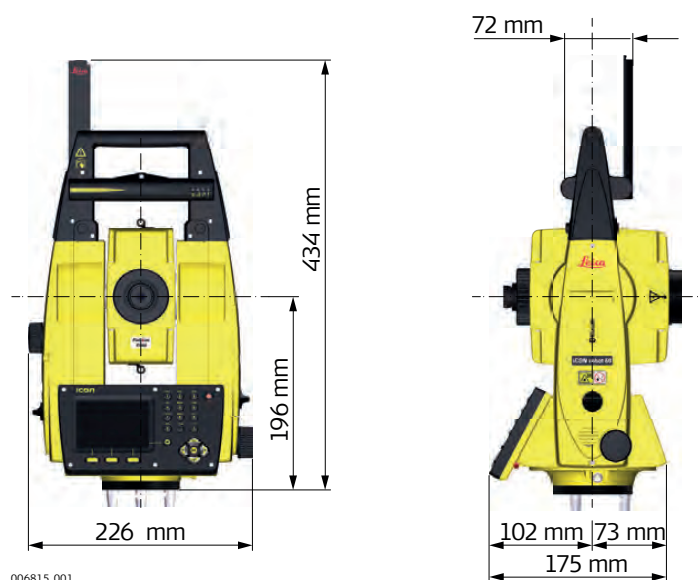
## Control unit

|                   |   |
|-------------------|---|
| Display:          | VGA (640 x 480 pixels), color TFT, LED backlight, touch screen              |
| Keyboard:         | 22 keys<br>including 3 function keys and 12 alphanumeric keys, illumination |
| Angle Display:    | 360°", 360° decimal, 400 gon, V %, H:V, V:H, elevation angle                |
| Distance Display: | m, ft int, ft us, ft int inch, ft us inch                                   |
| Position:         | One face  |
| Touch screen:     | Toughened film on glass   |

## Instrument Ports

| Port   | Name            | Description   |
|--------|-----------------|---|
| Port 1 | Port 1          | <ul style="list-style-type: none"> <li>5 pin LEMO-0 for power, communication, data transfer.</li> <li>This port is located at the base of the instrument.</li> </ul>                                  |
| Port 2 | Handle          | <ul style="list-style-type: none"> <li>Available for iCON robot 60.</li> <li>Hotshoe connection for CommunicationHandle.</li> <li>This port is located on top of Communication side cover.</li> </ul> |
| Port 3 | BT              | <ul style="list-style-type: none"> <li>Bluetooth module for communication.</li> <li>This port is housed within Communication side cover.</li> </ul>   |
| USB    | USB host port   | <ul style="list-style-type: none"> <li>USB memory stick port for data transfer.</li> </ul>  |
|        | USB device port | <ul style="list-style-type: none"> <li>Cable connections from USB devices for communication and data transfer.</li> </ul>   |

## Instrument dimensions



## Weight

|                   |              |
|-------------------|--------------|
| Instrument:       | 4.8 - 5.5 kg |
| Tribrach:         | 0.8 kg       |
| Internal battery: | 0.2 kg       |

## Recording

Data can be recorded onto an SD card or into internal memory.

| Type            | Capacity [MB]   | Number of measurements per MB |
|-----------------|---|-------------------------------|
| SD card         | <ul style="list-style-type: none"><li>• 1024</li><li>• 8192</li></ul> | 1750                          |
| Internal memory | <ul style="list-style-type: none"><li>• 1000</li></ul>                | 1750                          |

## Laser plummet

|                          |   |
|--------------------------|---|
| Type:                    | Visible red laser class 2   |
| Location:                | In standing axis of instrument  |
| Accuracy:                | Deviation from plumb line:<br>1.5 mm (2 sigma) at 1.5 m instrument height |
| Diameter of laser point: | 2.5 mm at 1.5 m instrument height   |

## Drives

|       |  |
|-------|--|
| Type: | Endless horizontal and vertical drives |
|-------|--|

## Motorisation

|                         |          |
|-------------------------|----------|
| Maximum rotating speed: | 50 gon/s |
|-------------------------|----------|

## Power

|                          |  |
|--------------------------|--|
| External supply voltage: | Nominal voltage 12.8 V DC, Range 11.5 V-13.5 V |
|--------------------------|--|

## Internal battery

|           |                                  |
|-----------|----------------------------------|
| Type:     | Li-Ion                           |
| Voltage:  | 7.4 V                            |
| Capacity: | GEB221: 4.4 Ah<br>GEB222: 6.0 Ah |

## External battery

|           |                |
|-----------|----------------|
| Type:     | NiMH           |
| Voltage:  | 12 V           |
| Capacity: | GEB171: 9.0 Ah |

## Environmental specifications

### Temperature

| Type             | Operating temperature [°C] | Storage temperature [°C] |
|------------------|----------------------------|--------------------------|
| All instruments  | -20 to +50                 | -40 to +70               |
| Leica SD cards   | -40 to +80                 | -40 to +80               |
| Battery internal | -20 to +55                 | -40 to +70               |
| Bluetooth        | -30 to +60                 | -40 to +80               |


### Protection against water, dust and sand

| Type            | Protection       |
|-----------------|------------------|
| All instruments | IP55 (IEC 60529) |

### Humidity

| Type            | Protection  |
|-----------------|---|
| All instruments | Max 95 % non condensing<br>The effects of condensation are to be effectively counter-acted by periodically drying out the instrument. |

## Reflectors

| Type   | Additive Constant [mm] | ATR* | PS*             |
|--|------------------------|------|-----------------|
| Builder prism, true-zero offset, CPR111  | 0.0                    | yes  | yes             |
| Standard prism, GPR1   | 0.0                    | yes  | yes             |
| Mini prism, GMP101   | +17.5                  | yes  | yes             |
| 360° prism, GRZ4 / GRZ122  | +23.1                  | yes  | yes             |
| 360° Mini prism, GRZ101  | +30.0                  | yes  | not recommended |
| Reflector tape S, M, L   | +34.4                  | yes  | no              |
| Reflectorless  | +34.4                  | no   | no              |
| Machine Automation power prism, MPR122<br> For Machine Control purposes only! | +28.1                  | yes  | yes             |

There are no special prisms required for ATR or for PS.  
 \* Available on iCON robot 60.

## Electronic Guide Light EGL

Working range: 5 m to 150 m (15 ft to 500 ft)  
 Position accuracy: 5 cm at 100 m (1.97" at 330 ft)

## Automatic corrections

The following automatic corrections are made:

- Line of sight error
- Tilting axis error
- Earth curvature
- Circle eccentricity
- Compensator index error
- Vertical index error
- Standing axis tilt
- Refraction
- ATR zero point error

**Use of scale correction**

By entering a scale correction, reductions proportional to distance can be taken into account.

- Atmospheric correction.
- Reduction to mean sea level.
- Projection distortion.

**Atmospheric correction  $\Delta D1$** 

The slope distance displayed is correct if the scale correction in ppm, mm/km, which has been entered corresponds to the atmospheric conditions prevailing at the time of the measurement.

The atmospheric correction includes:

- Adjustments for air pressure
- Air temperature
- Relative humidity

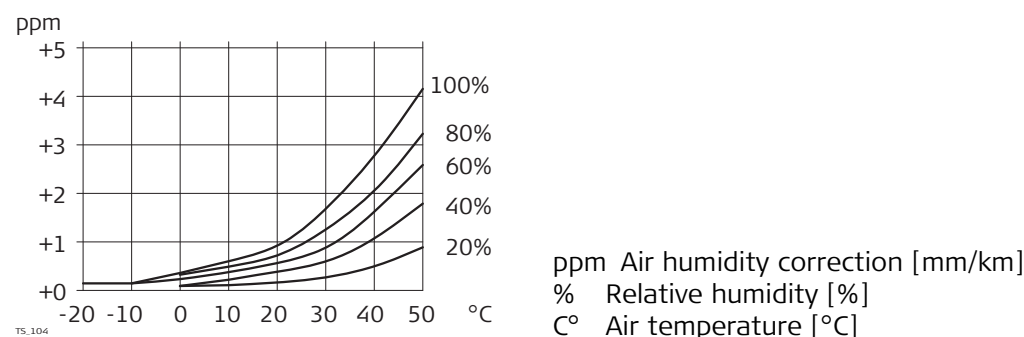
For highest precision distance measurements, the atmospheric correction should be determined with an accuracy of 1 ppm. The following parameters must be redetermined:

- Air temperature to 1 °C
- Air pressure to 3 mbar
- Relative humidity to 20 %

**Air humidity**

The air humidity influences the distance measurement if the climate is extremely hot and damp.

For high precision measurements, the relative humidity must be measured and entered along with the air pressure and the temperature.

**Air humidity correction****Index n**

| Type         | Index n   | carrier wave [nm] |
|--------------|-----------|-------------------|
| combined EDM | 1.0002863 | 658               |

The index n is calculated from the formula of Barrel and Sears, and is valid for:

Air pressure p: 1013.25 mbar  
 Air temperature t: 12 °C  
 Relative air humidity h: 60 %

## Formulas

Formula for visible red laser

$$\Delta D_1 = 286.34 - \left[ \frac{0.29525 \cdot p}{(1 + \alpha \cdot t)} - \frac{4.126 \cdot 10^{-4} \cdot h}{(1 + \alpha \cdot t)} \right] \cdot 10^x$$

TS.105

$\Delta D_1$  Atmospheric correction [ppm]

p Air pressure [mbar]

t Air temperature [°C]

h Relative humidity [%]

$$\alpha = \frac{1}{273.15}$$

$$x = (7.5 \cdot t / (237.3 + t)) + 0.7857$$

If the basic value of 60 % relative humidity as used by the EDM is retained, the maximum possible error in the calculated atmospheric correction is 2 ppm, 2 mm/km.

### Reduction to mean sea level $\Delta D_2$

The values for  $\Delta D_2$  are always negative and are derived from the following formula:

$$\Delta D_2 = - \frac{H}{R} \cdot 10^6$$

TS.106

$\Delta D_2$  Reduction to mean sea level [ppm]

H Height of EDM above sea level [m]

$$R = 6.378 \cdot 10^6 \text{ m}$$

### Projection distortion $\Delta D_3$

The magnitude of the projection distortion is in accordance with the projection system used in a particular country, for which official tables are generally available. The following formula is valid for cylindrical projections such as that of Gauss-Krüger:

$$\Delta D_3 = \frac{X^2}{2R^2} \cdot 10^6$$

TS.107

$\Delta D_3$  Projection distortion [ppm]

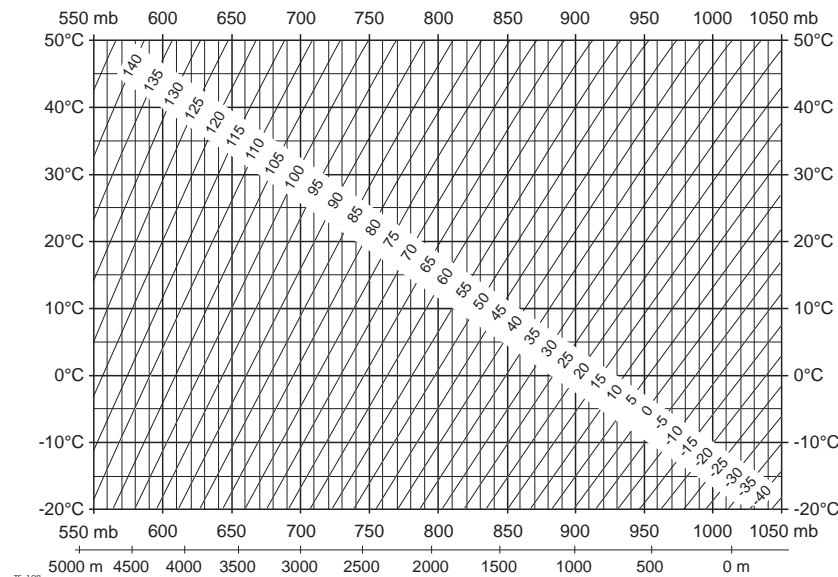
X Easting, distance from projection zero line with the scale factor 1 [km]

$$R = 6.378 \cdot 10^6 \text{ m}$$

In countries where the scale factor is not unity, this formula cannot be directly applied.

### Atmospheric corrections °C

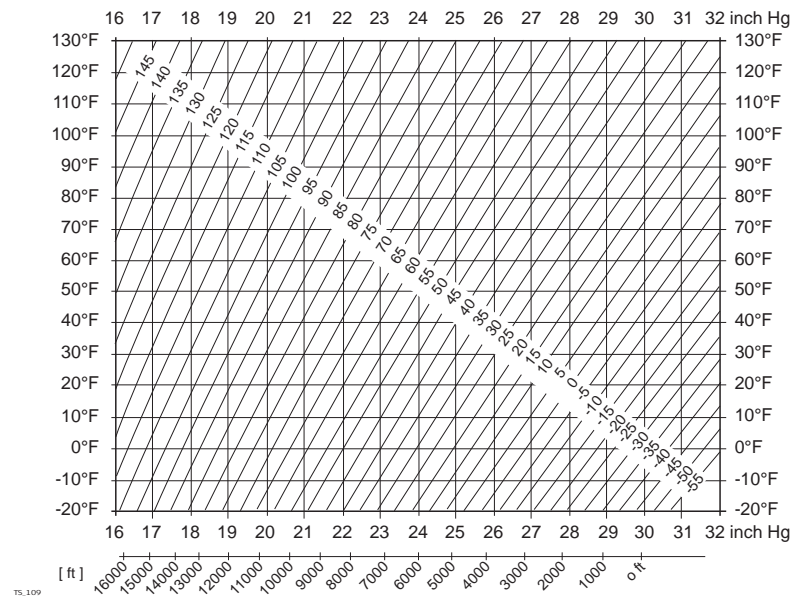
Atmospheric corrections in ppm with temperature [°C], air pressure [mb] and height [m] at 60 % relative humidity.



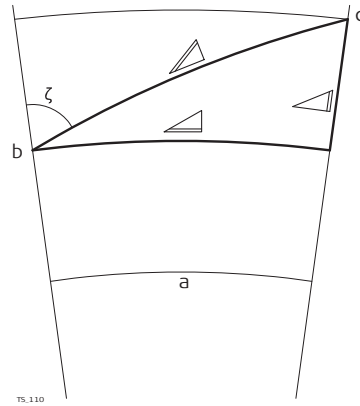
TS.108

## Atmospheric correction °F

Atmospheric corrections in ppm with temperature [°F], air pressure [inch Hg] and height [ft] at 60 % relative humidity.



## Measurements



- a) Mean Sea Level
- b) Instrument
- c) Reflector
- $\triangle$  Slope distance
- $\triangle$  Horizontal distance
- $\triangle$  Height difference

## Reflector types

The reduction formulas are valid for measurements to all reflector types:

- measurements to prisms, to reflector tape and reflectorless measurements.

## Formulas

The instrument calculates the slope distance, horizontal distance, height difference in accordance with the following formulas:

$$\triangle = D_0 \cdot (1 + \text{ppm} \cdot 10^{-6}) + \text{mm}$$

TS.111

$\triangle$  Displayed slope distance [m]

$D_0$  Uncorrected distance [m]

ppm Atmospheric scale correction [mm/km]

mm Additive constant of the reflector [mm]

$$\triangle = Y - A \cdot X \cdot Y$$

TS.112

$\triangle$  Horizontal distance [m]

$\triangle$  Height difference [m]

$Y$   $\triangle \cdot |\sin \zeta|$

$X$   $\triangle \cdot \cos \zeta$

$\zeta$  Vertical circle reading

$A$   $(1 - k/2)/R = 1.47 \cdot 10^{-7} \text{ [m}^{-1}\text{]}$

$B$   $(1 - k)/2R = 6.83 \cdot 10^{-8} \text{ [m}^{-1}\text{]}$

$k$  0.13 (mean refraction coefficient)

$R$   $6.378 \cdot 10^6 \text{ m}$  (radius of the earth)

Earth curvature ( $1/R$ ) and mean refraction coefficient ( $k$ ) are automatically taken into account when calculating the horizontal distance and height difference. The calculated horizontal distance relates to the station height and not to the reflector height.

## Distance measuring program Averaging

In the distance measuring program Averaging, the following values are displayed:

- D Slope distance as arithmetic mean of all measurements
- s Standard deviation of a single measurement
- n Number of measurements

These values are calculated as follows:

$$\bar{D} = \frac{1}{n} \cdot \sum_{i=1}^n D_i$$

TS.114

$$s = \sqrt{\frac{\sum_{i=1}^n (D_i - \bar{D})^2}{n - 1}} = \sqrt{\frac{\sum_{i=1}^n D_i^2 - \frac{1}{n} \left( \sum_{i=1}^n D_i \right)^2}{n - 1}}$$

TS.115

$\bar{D}$  Slope distance as arithmetic mean of all measurements

$\Sigma$  Sum

$D_i$  Single slope distance measurement

n Number of measurements

s Standard deviation of a single slope distance measurement

$\Sigma$  Sum

$\bar{D}$  Slope distance as arithmetic mean of all measurements

$D_i$  Single slope distance measurement

n Number of distance measurements

The standard deviation  $s_{\bar{D}}$  of the arithmetic mean of the distance can be calculated as follows:

$$s_{\bar{D}} = \frac{s}{\sqrt{n}}$$

TS.116

$s_{\bar{D}}$  Standard deviation of the arithmetic mean of the distance

s Standard deviation of a single measurement

n Number of measurements



**Software Licence Agreement**

This product contains software that is preinstalled on the product, or that is supplied to you on a data carrier medium, or that can be downloaded by you online according to prior authorisation from Leica Geosystems. Such software is protected by copyright and other laws and its use is defined and regulated by the Leica Geosystems Software Licence Agreement, which covers aspects such as, but not limited to, Scope of the Licence, Warranty, Intellectual Property Rights, Limitation of Liability, Exclusion of other Assurances, Governing Law and Place of Jurisdiction. Please make sure, that at any time you fully comply with the terms and conditions of the Leica Geosystems Software Licence Agreement.

Such agreement is provided together with all products and can also be referred to and downloaded at the Leica Geosystems home page at <http://www.leica-geosystems.com/swlicense> or collected from your Leica Geosystems distributor.

You must not install or use the software unless you have read and accepted the terms and conditions of the Leica Geosystems Software Licence Agreement. Installation or use of the software or any part thereof, is deemed to be an acceptance of all the terms and conditions of such Licence Agreement. If you do not agree to all or some of the terms of such Licence Agreement, you must not download, install or use the software and you must return the unused software together with its accompanying documentation and the purchase receipt to the distributor from whom you purchased the product within ten (10) days of purchase to obtain a full refund of the purchase price.

**Open source information**

The software on the product may contain copyright-protected software that is licensed under various open source licences.

Copies of the corresponding licences

- are provided together with the product (for example in the About panel of the software)
- can be downloaded on <http://opensource.leica-geosystems.com/icon>

If foreseen in the corresponding open source licence, you may obtain the corresponding source code and other related data on

<http://opensource.leica-geosystems.com/icon>.

Contact [opensource@leica-geosystems.com](mailto:opensource@leica-geosystems.com) in case you need additional information.

---

**793640-1.0.1en**

Original text

Published in Switzerland

© 2014 Leica Geosystems AG, Heerbrugg, Switzerland

**Leica Geosystems AG**  
Heinrich-Wild-Strasse  
CH-9435 Heerbrugg  
Switzerland  
Phone +41 71 727 31 31  
[www.leica-geosystems.com](http://www.leica-geosystems.com)

- when it has to be **right**

**Leica**  
Geosystems